

CipherLab User Guide

1504/1504SE Barcode Scanner

Setup barcodes included.

Version 1.15



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IMPORTANT NOTICES

FOR USA

This equipment has been tested and found to comply with the limits for a **Class B** digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- ▶ Reorient or relocate the receiving antenna.
- ▶ Increase the separation between the equipment and receiver.
- ▶ Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- ▶ Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FOR CANADA

This digital apparatus does not exceed the Class B limits for radio noise emissions from digital apparatus as set out in the interference-causing equipment standard entitled "Digital Apparatus," ICES-003 of Industry Canada.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Cet appareil numérique respecte les limites de bruits radioélectriques applicables aux appareils numériques de Classe B prescrites dans la norme sur le matériel brouilleur: "Appareils Numériques," NMB-003 édictée par l'Industrie.

FOR PRODUCT WITH LASER



CAUTION

This laser component emits FDA / IEC Class 2 laser light at the exit port. Do not stare into beam.

SAFETY PRECAUTIONS

- ▶ DO NOT expose the scanner to any flammable sources.
- ▶ Under no circumstances, internal components are self-serviceable.
- ▶ For AC power adaptor, a socket outlet shall be installed near the equipment and shall be easily accessible. Make sure there is stable power supply for the scanner or its peripherals to operate properly.

CARE & MAINTENANCE

- ▶ Use a clean cloth to wipe dust off the scanning window and the body of the scanner. DO NOT use/mix any bleach or cleaner.
- ▶ Keep the scanner away from any magnets and magnetic fields to prevent the laser engine from malfunctioning.
- ▶ If finding the scanner malfunctioning, write down the specific scenario and consult the local sales representative.

RELEASE NOTES

Version	Date	Notes
1.15	Dec. 25, 2014	<ul style="list-style-type: none">▶ Modified: 3.25.3 – GS1 formatting for Data Matrix setting barcodes added
1.14	Apr. 08, 2014	<ul style="list-style-type: none">▶ Modified: Care & Maintenance – “Keep the scanner away from any magnets and magnetic fields to prevent the laser engine from malfunctioning.” added▶ New: 3.11.3 GS1 Formatting – GS1 formatting barcodes added for GS1-128▶ New: 3.11.4 Application ID Mark – barcodes added▶ Modified: 3.13.2 GS1 DATABAR OMNIDIRECTIONAL – GS1 formatting barcodes added▶ Modified: 3.13.3 GS1 DATABAR EXPANDED – GS1 formatting barcodes added▶ Modified: 3.13.4 GS1 DATABAR LIMITED – GS1 formatting barcodes added▶ New: 3.13.6 Field Separator – barcodes added▶ New: 3.13.7 Application ID Mark – barcodes added▶ Modified: 3.21.1 Composite CC-A/B – GS1 formatting barcodes added▶ Modified: 3.21.2 Composite CC-C – GS1 formatting barcodes added
1.13	Oct. 04, 2013	<ul style="list-style-type: none">▶ Modified: 1.2 Transmit Buffer – enable/disable barcodes added▶ New: 1.16 Illumination Brightness – setting barcode added
1.12	Aug. 28, 2013	<ul style="list-style-type: none">▶ New: 3.15.1 Transmit Check Digit (setting barcodes for EAN-8)▶ New: 3.16.3 Transmit Check Digit (setting barcodes for EAN-13)▶ Modified: Notes for ISBT 128 not supporting 1504SE – Introduction – Symbologies Supported, 3.12 ISBT 128, 4.2.2 Symbologies for Character Substitution, 4.4.1 Select Pre-defined Code ID, 4.4.2 Change Code ID, 4.5 Length Code, 4.6.1 Edit a Concatenation of Barcodes, 5.3.1 Applicable Code Type
1.11	Mar. 04, 2013	<ul style="list-style-type: none">▶ New: Specifications – Power Consumption for 1504SE▶ New: Quick Start – Create 2D One-Scan Barcode▶ New: 1.15 Mobile Phone/Display Mode▶ New: 4.8 AIM Code ID

1.10	July 04, 2012	<ul style="list-style-type: none"> ▶ New: 2.3 Direct USB HID — add #78 PCAT (Swiss German) and #79 PCAT (Danish) ▶ New: 2.1.1 Activate Keyboard Wedge & Select Keyboard Type — add #32 PCAT (Swiss German) and #33 PCAT (Danish) ▶ New: Symbolologies Supported and 3.18.1 UPC-A Convert to EAN-13 ▶ New: Appendix V Family Name/First Name/ Middle Name Truncation ▶ New: Appendix V Reading Driver Licenses — add check file type ANSI
1.06	Apr. 12, 2012	<ul style="list-style-type: none"> ▶ New: Quick Start Read a Setup Barcode List Current Settings - "List Page 22" added to deliver settings of Driver License parsing ▶ New: Appendix V: Reading Driver Licenses ▶ Remove: 2.3.6 HID Transmit Speed
1.05	Dec. 22, 2011	<ul style="list-style-type: none"> ▶ New: 2.1.5 and 2.3.7 Special Keyboard Feature — Add Apply or Bypass special keyboard feature. ▶ Modified: Divide keyboard wedge table into apply and bypass partitions
1.04	Nov. 24, 2011	<ul style="list-style-type: none"> ▶ Modified: 3.11 GS1-128 — Change GS1-128 default value to Enable. ▶ New: 1.6.7 Presentation Mode — Add Low Light Enhancement function.
1.03	Aug. 31, 2011	<ul style="list-style-type: none"> ▶ Deleted: "Continuous Mode" and "Alternate Mode" are removed from the manual. The original sections 1.6.1 "Continuous Mode" and 1.6.6 "Alternate Mode" are deleted. ▶ New: Kanji Transmission support is added for USB HID and Keyboard Wedge under sections 2.1, 2.1.2, 2.3, and 2.3.2.
1.02	Jul. 19, 2011	<ul style="list-style-type: none"> ▶ New: 1.14 Picklist Mode
1.01	Jun. 17, 2011	<ul style="list-style-type: none"> ▶ Modified: 1.8 Delay between Re-read — Presentation Mode ▶ Modified: 2.1.1 Activate Keyboard Wedge & Select Keyboard Type — add #31 PCAT (Hungarian) ▶ Modified: 2.3 Direct USB HID — add Inter-Character Delay ▶ Modified: 2.3.1 Activate USB HID & Select Keyboard Type — add #77 PCAT (Hungarian)
1.00	Feb. 25, 2011	Initial release

CONTENTS

- IMPORTANT NOTICES - 3 -**
 - For USA..... - 3 -
 - For Canada..... - 3 -
 - For Product with Laser..... - 4 -
 - Safety Precautions - 4 -
 - Care & Maintenance..... - 4 -
- RELEASE NOTES - 5 -**
- INTRODUCTION..... 1**
 - Inside the Package..... 2
 - Product Highlights 2
 - Symbologies Supported 3
- QUICK START..... 5**
 - Enter Configuration Mode..... 6
 - Exit Configuration Mode..... 6
 - Default Settings 7
 - Save User Settings as Defaults..... 7
 - Restore User Defaults..... 7
 - Restore System Defaults 7
 - Read a Setup Barcode 8
 - Configure Parameters..... 8
 - List the Current Settings 12
 - Create One-Scan Setup Barcodes..... 14
 - 1D One-Scan Barcode 14
 - 2D One-Scan Barcode 15
- UNDERSTANDING THE BARCODE SCANNER 17**
 - 1.1 Power..... 18
 - 1.2 Transmit Buffer..... 18
 - 1.3 LED Indicator..... 19
 - 1.3.1 Good Read LED..... 19
 - 1.3.2 Good Read LED Duration..... 19
 - 1.4 Beeper..... 20
 - 1.4.1 Beeper Volume 20
 - 1.4.2 Good Read Beep 21
 - 1.5 Send "NR" to Host..... 22
 - 1.6 Scan Modes..... 23
 - 1.6.1 Test Mode 23

1.6.2 Laser Mode.....	24
1.6.3 Auto Off Mode.....	24
1.6.4 Auto Power Off Mode	24
1.6.5 Aiming Mode.....	25
1.6.6 Multi-Barcode Mode.....	25
1.6.7 Presentation Mode.....	26
1.7 Scanning Timeout.....	27
1.8 Delay between Re-read.....	28
1.9 Read Redundancy (1D)	29
1.10 Addon Security for UPC/EAN Barcodes.....	30
1.11 Auto-Sense Mode	31
1.12 Negative Barcodes.....	32
1.13 Cable Auto-Detect.....	32
1.14 Picklist Mode	33
1.15 Mobile Phone/Display Mode	34
1.16 Illumination Brightness.....	34
SELECTING OUTPUT INTERFACE	35
2.1 Keyboard Wedge.....	36
2.1.1 Activate Keyboard Wedge & Select Keyboard Type.....	37
2.1.2 Keyboard Settings.....	38
2.1.3 Inter-Character Delay.....	44
2.1.4 Inter-Function Delay	45
2.1.5 Special Keyboard Feature	45
2.2 RS-232.....	46
2.2.1 Activate RS-232 Interface.....	46
2.2.2 Baud Rate	46
2.2.3 Data Bits	47
2.2.4 Parity	47
2.2.5 Stop Bit.....	47
2.2.6 Flow Control.....	48
2.2.7 Inter-Character Delay.....	49
2.2.8 Inter-Function Delay	49
2.2.9 ACK/NAK Timeout	50
2.3 Direct USB HID	51
2.3.1 Activate USB HID & Select Keyboard Type	51
2.3.2 Keyboard Settings.....	52
2.3.3 Inter-Character Delay.....	58
2.3.4 Inter-Function Delay	58
2.3.5 HID Character Transmit Mode.....	59
2.3.6 Special Keyboard Feature	59
2.4 Direct USB VCOM.....	60
2.4.1 Activate USB Virtual COM.....	60
2.4.2 Inter-Function Delay	60
2.4.3 ACK/NAK Timeout	61

2.5 Direct USB VCOM_CDC.....	62
2.5.1 Activate USB VCOM_CDC	62
2.5.2 Inter-Function Delay	62
2.5.3 ACK/NAK Timeout	63
CHANGING SYMBOLOGY SETTINGS	65
3.1 Codabar	66
3.1.1 Start/Stop Transmission	66
3.1.2 CLSI Conversion.....	66
3.1.3 Code Length Qualification	67
3.2 Code 25 – Industrial 25	68
3.2.1 Code Length Qualification	69
3.3 Code 25 – Interleaved 25	70
3.3.1 Verify Check Digit.....	70
3.3.2 Transmit Check Digit.....	70
3.3.3 Convert to EAN-13	71
3.3.4 Code Length Qualification	72
3.4 Code 25 – Matrix 25.....	73
3.4.1 Verify Check Digit.....	73
3.4.2 Transmit Check Digit.....	73
3.4.3 Code Length Qualification	74
3.5 Code 25 – Chinese 25.....	75
3.6 Italian Pharmacode (Code 32)	76
3.7 Code 39	77
3.7.1 Verify Check Digit.....	77
3.7.2 Transmit Check Digit.....	77
3.7.3 Standard/Full ASCII Code 39.....	78
3.7.4 Code Length Qualification	79
3.8 Trioptic Code 39.....	80
3.9 Code 93	81
3.9.1 Code Length Qualification	82
3.10 Code 128	83
3.11 GS1-128 (EAN-128).....	84
3.11.1 Transmit Code ID.....	84
3.11.2 Field Separator (GS Character)	84
3.11.3 GS1 Formatting	85
3.11.4 Application ID Mark.....	85
3.12 ISBT 128.....	86
3.12.1 ISBT Concatenation	86
3.12.2 ISBT Concatenation Redundancy.....	87
3.13 GS1 DataBar (RSS Family)	88
3.13.1 Select Code ID	88
3.13.2 GS1 DataBar Omnidirectional (RSS-14)	89
3.13.3 GS1 DataBar Expanded (RSS Expanded).....	90
3.13.4 GS1 DataBar Limited (RSS Limited).....	91
3.13.5 Convert to UPC/EAN	92

3.13.6 Field Separator (GS Character)	92
3.13.7 Application ID Mark	93
3.14 MSI	94
3.14.1 Verify Check Digit	94
3.14.2 Transmit Check Digit	94
3.14.3 Code Length Qualification	95
3.15 EAN-8	96
3.15.1 Transmit Check Digit	96
3.16 EAN-13	97
3.16.1 Convert to ISBN	98
3.16.2 Convert to ISSN	98
3.16.3 Transmit Check Digit	98
3.17 UCC Coupon Extended Code	99
3.18 UPC-A	100
3.18.1 Convert to EAN-13	101
3.18.2 Transmit System Number	101
3.18.3 Transmit Check Digit	101
3.19 UPC-E	102
3.19.1 Select System Number	103
3.19.2 Convert to UPC-A	103
3.19.3 Transmit System Number	104
3.19.4 Transmit Check Digit	104
3.20 Code 11	105
3.20.1 Verify Check Digit	105
3.20.2 Transmit Check Digit	105
3.20.3 Code Length Qualification	106
3.21 Composite Code	107
3.21.1 Composite CC-A/B	107
3.21.2 Composite CC-C	107
3.21.3 Composite TLC-39	108
3.21.4 UPC Composite Mode	108
3.21.5 GS1-128 Emulation Mode for UCC/EAN Composite Codes	109
3.22 US Postal Code	110
3.22.1 US Postnet	110
3.22.2 US Planet	110
3.22.3 Transmit Check Digit	110
3.23 UK Postal Code	111
3.23.1 UK Postal	111
3.23.2 Transmit Check Digit	111
3.24 More Postal Code	112
3.24.1 Japan Postal	112
3.24.2 Australian Postal	112
3.24.3 Dutch Postal	112
3.24.4 USPS 4CB/One Code/Intelligent Mail	112
3.24.5 UPU FICS Postal	113
3.25 2D Symbologies	114

3.25.1 PDF417	114
3.25.2 MicroPDF417	114
3.25.3 Data Matrix	115
3.25.4 Maxicode	116
3.25.5 QR Code	116
3.25.6 MicroQR	116
3.25.7 Aztec	116
3.26 Macro PDF	117
3.26.1 Transmit/Decode Mode	117
3.26.2 Escape Characters	118
3.26.3 Transmit Control Header	118
DEFINING OUTPUT FORMAT	119
4.1 Letter Case	119
4.2 Character Substitution	120
4.2.1 Select a Set for Character Substitution	121
4.2.2 Symbologies for Character Substitution (All 3 Sets)	122
4.3 Prefix/Suffix Code	131
4.4 Code ID	133
4.4.1 Select Pre-defined Code ID	133
4.4.2 Change Code ID	136
4.4.3 Clear Code ID Settings	139
4.5 Length Code	140
4.6 Multi-Barcode Editor	148
4.6.1 Edit a Concatenation of Barcodes	149
4.6.2 Activate the Concatenation of Barcodes	151
4.7 Removal of Special Character	152
4.8 AIM Code ID	152
APPLYING FORMATS FOR DATA EDITING	153
5.1 Activating Editing Formats	154
5.1.1 Activate Editing Formats	154
5.1.2 Exclusive Data Editing	155
5.2 How to Configure Editing Formats	156
5.2.1 Select Format to Configure	157
5.2.2 Restore Default Format	158
5.3 Configuring Format — Define Data Criteria	159
5.3.1 Applicable Code Type	159
5.3.2 Data Length	169
5.3.3 Matching String & Location	169
5.4 Configuring Format — Define Data Field	170
5.4.1 Start Position	170
5.4.2 Field Adjustment	170
5.4.3 Total Number of Fields	171
5.4.4 Field Settings	172
5.4.5 Pause Field Setting	178

5.5 Configuring Format — Define Transmission Sequence.....	179
5.6 Programming Examples	181
5.6.1 Example I	181
5.6.2 Example II	182
SPECIFICATIONS.....	183
FIRMWARE UPGRADE.....	185
Using RS-232	185
Using USB Virtual COM.....	187
HOST SERIAL COMMANDS	189
Serial Commands	189
Example.....	190
KEYBOARD WEDGE TABLE	191
Key Type & Status.....	193
Key Type.....	193
Key Status.....	193
Example.....	194
NUMERAL SYSTEMS.....	195
Decimal System	195
Hexadecimal System.....	196
ASCII Table.....	197
READING DRIVER LICENSES	199
License Parsing Setup.....	199
File Type.....	199
Output Sequence Setup.....	200
Separators and Fields	206
Edit Separators.....	207
Edit Fields	208

INTRODUCTION

The small-form-factor 1500 Series Barcode Scanners are now capable of reading 2D barcodes. The tethered handheld scanners are designed to help accelerate productivity while lowering the total cost of ownership. Intensive data collection jobs are made easier with fast, accurate barcode scanning in various working environments, especially in small businesses. A new ordering option is provided for adapting a 2D scan engine to read both 1D and 2D barcodes.

Owing to the slim, ergonomic design, extremely low power consumption, and powerful decoding capability, CipherLab Barcode Scanners are the best choice for the following applications –

- ▶ Receiving in Retail
- ▶ Product labeling & Tracking
- ▶ Shelf Product Replenishment
- ▶ Mobile Point of Sale (POS)
- ▶ Mobile Inventory Management
- ▶ Order Picking & Staging
- ▶ Work-In-Process Tracking
- ▶ Material Flow Control
- ▶ Transportation & Distribution
- ▶ Warehousing
- ▶ Asset Management

This manual contains information on operating the scanner and using its features. It is better to keep one copy of the manual at hand for quick reference or maintenance purposes. To avoid any improper disposal or operation, please read the manual thoroughly before use.

Thank you for choosing CipherLab products!



INSIDE THE PACKAGE

The items included in the package may be different, depending on order. Rich choices of output interfaces are available to enhance the total performance of the scanner. Refer to product specifications.

Save the box and packaging material for future use in case it is need to store or ship the scanner.

- ▶ Barcode Scanner: 1504/1504SE
- ▶ Product CD

Note: The CD-ROM includes this manual and Windows-based *ScanMaster* software for configuration, as well as the USB Virtual COM driver.

PRODUCT HIGHLIGHTS

- ▶ Small-form-factor and built tough to survive drop test
- ▶ Extremely low power consumption
- ▶ Firmware upgradeable
- ▶ Supports most popular barcode symbologies, including GS1-128 (EAN-128), GS1 DataBar (RSS), etc.
- ▶ Supports negative barcodes
- ▶ Supports a variety of 2D symbologies
- ▶ Supports different scan modes, including Aiming Mode and Multi-Barcode Mode^{Note}
- ▶ User feedback via LED indicator and beeper
- ▶ Beeping tone and duration programmable for Good Read
- ▶ Provides choices of output interfaces, including RS-232, Keyboard Wedge, and USB.
- ▶ Programmable parameters include data output format, editing format, symbologies, etc.

Note: In any scan mode other than Multi-Barcode Mode, a barcode acceptable to 1504/1504SE can only contain data of 7 KB at most.



SYMBOLOGIES SUPPORTED

Most of the popular barcode symbologies are supported, as listed below. Each can be individually enabled or disabled. The scanner will automatically discriminate and recognize all the symbologies that are enabled. Refer to [Chapter 3 Changing Symbology Settings](#) for details of each symbology.

Symbologies Supported: Enable/Disable		Default	
Codabar		Enabled	
Code 93		Enabled	
MSI			Disabled
Code 128	Code 128	Enabled	
	GS1-128 (EAN-128)	Enabled	
	ISBT 128 (1504SE not supported)	Enabled	
Code 2 of 5	Industrial 25	Enabled	
	Interleaved 25	Enabled	
	Matrix 25		Disabled
	Chinese 25		Disabled
Code 3 of 9	Code 39	Enabled	
	Italian Pharmacode		Disabled
	Trioptic Code 39		Disabled
EAN/UPC	EAN-8	Enabled	
	EAN-8 Addon 2		Disabled
	EAN-8 Addon 5		Disabled
	EAN-13	Enabled	
	EAN-13 & UPC-A Addon 2		Disabled
	EAN-13 & UPC-A Addon 5		Disabled
	ISBN		Disabled
	UPC-E0	Enabled	
	UPC-E1		Disabled
	UPC-E Addon 2		Disabled
	UPC-E Addon 5		Disabled
	UPC-A	Enabled	
GS1 DataBar (RSS)	GS1 DataBar Omnidirectional (RSS-14)		Disabled
	GS1 DataBar Truncated		Disabled
	GS1 DataBar Stacked		Disabled
	GS1 DataBar Stacked Omnidirectional		Disabled



	GS1 DataBar Limited (RSS Limited)		Disabled
	GS1 DataBar Expanded (RSS Expanded)		Disabled
	GS1 DataBar Expanded Stacked		Disabled
Code 11			Disabled
Composite Code	Composite CC-A/B		Disabled
	Composite CC-C		Disabled
	Composite TLC-39		Disabled
Postal Code	US Postnet	Enabled	
	US Planet	Enabled	
	UK Postal	Enabled	
	Japan Postal	Enabled	
	Australian Postal	Enabled	
	Dutch Postal	Enabled	
	USPS 4CB/One Code/Intelligent Mail		Disabled
	UPU FICS Postal		Disabled
2D Symbologies	PDF417	Enabled	
	MicroPDF417		Disabled
	Data Matrix	Enabled	
	Maxicode	Enabled	
	QR Code	Enabled	
	MicroQR	Enabled	
	Aztec	Enabled	

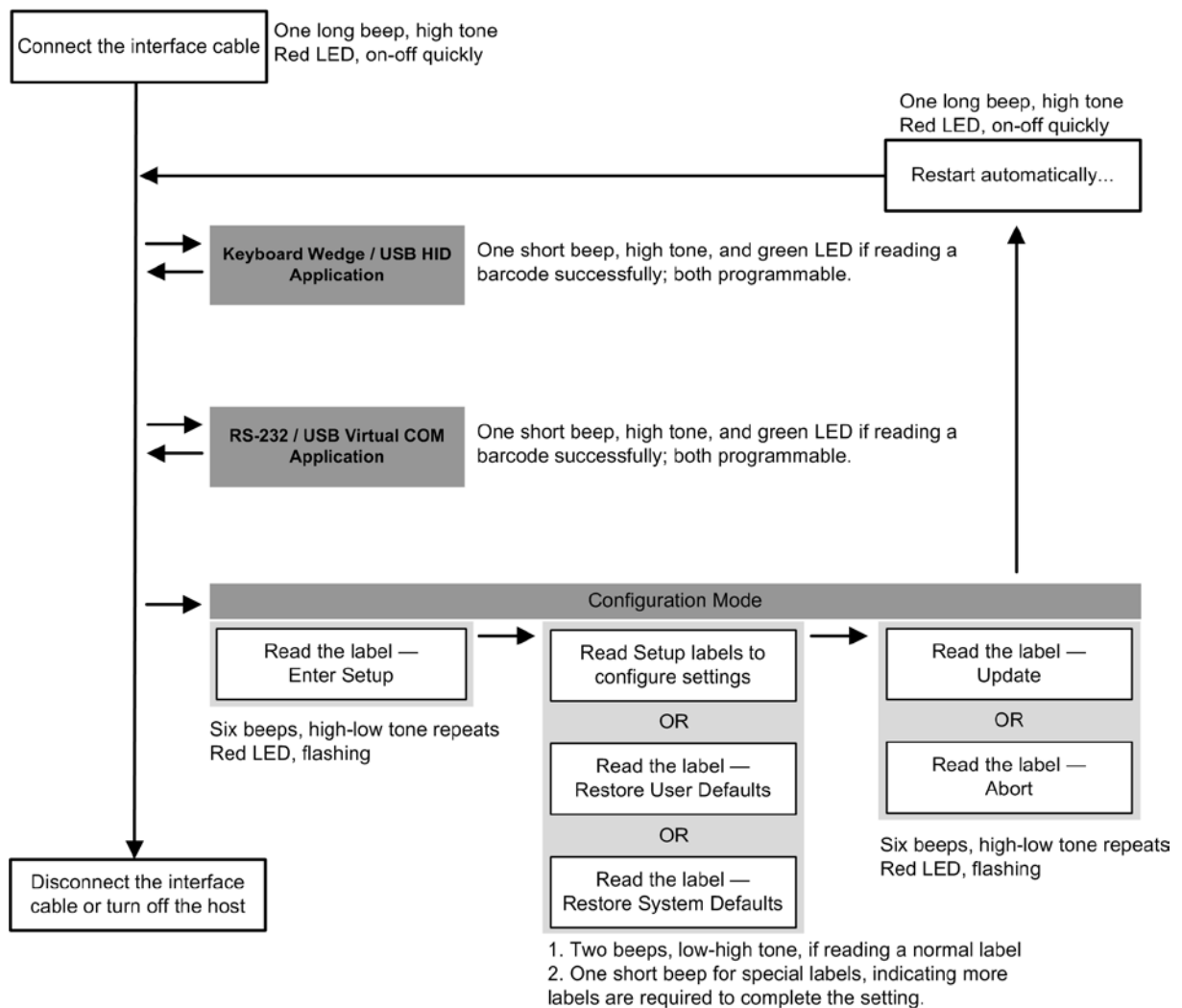


QUICK START

The configuration of the scanner can be done by reading the setup barcodes contained in this manual or via the *ScanMaster* software.

This section describes the procedure of configuring the scanner by reading the setup barcodes and provides some examples for demonstration.

Note: If RS-232 or USB Virtual COM is selected for output interface, the host can directly send serial commands to configure the scanner.
 For example, run HyperTerminal.exe and type the 6-digit command located under each setup barcode. Refer to [Appendix II Host Serial Commands](#).



ENTER CONFIGURATION MODE

For the scanner to enter the configuration mode, having it read the "Enter Setup" barcode, which can be located at the bottom of almost every even page of this manual.

- ▶ The scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode.

Enter Setup



For configuring scanner parameters, see "Read a Setup Barcode" below.

EXIT CONFIGURATION MODE

For the scanner to save settings and exit the configuration mode, having it read the "Update" barcode, which can be located at the bottom of almost every odd page of this manual. To exit the configuration mode without saving any changes, have the scanner read the "Abort" barcode instead.

- ▶ Just like reading the "Enter Setup" barcode, the scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode. Wait for a few seconds for the scanner to restart itself.

Update



109999

Abort



109998



DEFAULT SETTINGS

SAVE USER SETTINGS AS DEFAULTS

For the scanner to keep the customized settings as user defaults, having it read the "Save as User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

- ▶ After reading the "Update" barcode, the current settings will be saved as user defaults.

Save as User
Defaults



109986

RESTORE USER DEFAULTS

For the scanner to restore the user defaults saved earlier, having it read the "Restore User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

- ▶ After reading the "Update" barcode, all the parameters of the scanner will return to their customized values.

Restore User
Defaults



109987

RESTORE SYSTEM DEFAULTS

For the scanner to restore the factory defaults, having it read the "Restore System Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

- ▶ After reading the "Update" barcode, all the parameters of the scanner will return to their default values.

Restore System
Defaults



109993

Note: The system default value (if there is) for each setting is indicated by an asterisk "*".



Update

READ A SETUP BARCODE

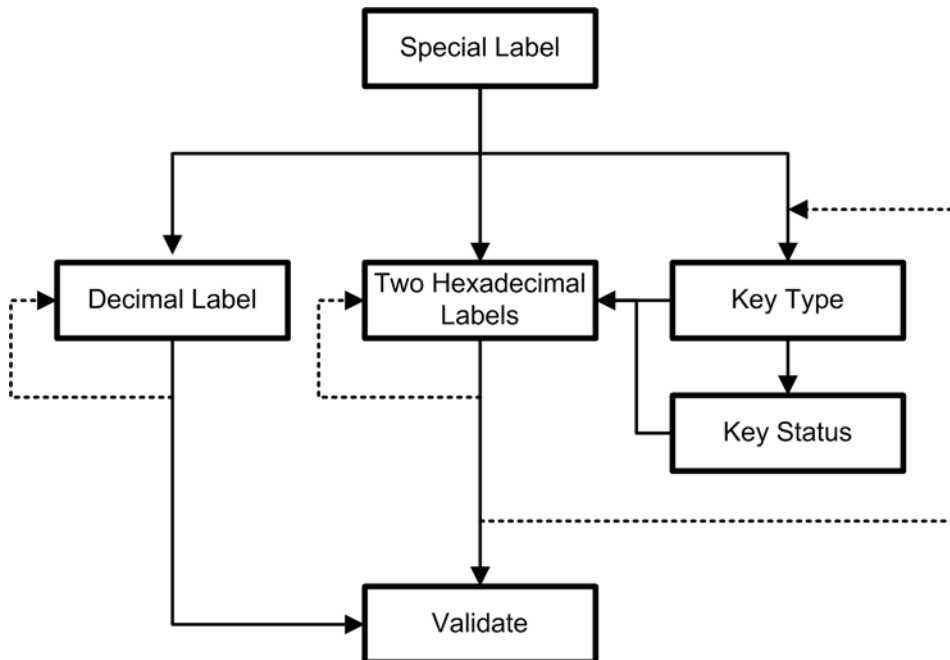
CONFIGURE PARAMETERS

For most of the scanner parameters, only one read is required to set them to new values. The scanner will respond with two beeps (low-high tone) when each parameter is set successfully.





But for a number of special parameters, multiple reads are required to complete the setting. In this case, the scanner will respond with a short beep to indicate it needs to read more setup barcodes. These special parameters may require reading one or more setup barcodes, such as

- ▶ Numeric barcodes, say, for keyboard type, inter-character delay, length qualification
- ▶ Hexadecimal barcodes, say, for character strings as prefix, suffix, etc.
- ▶ When “Keyboard Wedge” or “USB HID” is configured for interface, Key Type and Key Status will then become applicable. Decide whether or not to change key status when “Normal Key” is selected for Key Type.

To complete the configuration of these special parameters, it requires reading the “Validate” barcode, and the scanner will respond with two beeps (low-high tone) to indicate the input values are validated.









The example below shows how to save settings as “User Default” so that to restore user defaults later:

Steps	Action	User Feedback if Successful
1	Power on the scanner...	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode...	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will be flashing red.
3	Read a Setup barcode... For example,	The scanner will respond with two beeps (low-high tone) if reading a normal setup barcode.
<p style="text-align: center;">Enter Setup</p>  <p style="text-align: center;">*Enable Industrial 25</p>  <p style="text-align: center;">100307</p> <p style="text-align: center;">Save as User Default</p>  <p style="text-align: center;">109986</p>		
4	Exit the Configuration Mode...	Same as for <i>Enter the Configuration Mode</i> .
<p style="text-align: center;">Update Abort</p>  <p style="text-align: center;">109999 OR 109998</p>		
5	The scanner will automatically restart itself...	Same as for <i>Power on the scanner</i> .
*	When any configuration error occurs...	The scanner will respond with one long beep (low tone).











The example below shows how to set numeric parameters:

Steps	Action	User Feedback if Successful
1	Power on the scanner...	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode...	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will become flashing red.
3	Read a Setup barcode... For example,	The scanner will respond with two beeps (low-high tone) if reading a normal setup barcode.
<div style="border: 1px solid red; padding: 2px; display: inline-block;">Normal setup barcode</div>	<p style="text-align: center;">*Enable Interleaved 25</p>  <p style="text-align: center;">100309</p>	
	<div style="border: 1px solid red; padding: 2px; display: inline-block;">Normal setup barcode</div>	<p style="text-align: center;">Enable Fixed Length(s) ...</p>  <p style="text-align: center;">100604</p>
<div style="border: 1px solid red; padding: 2px; display: inline-block;">Special setup barcode</div>		<p style="text-align: center;">Max. Length (*126) Or Fixed Length 1</p>  <p style="text-align: center;">100606</p>
	<div style="border: 1px solid red; padding: 2px; display: inline-block;">Decimal barcodes</div>	<p style="text-align: center;">1</p>  <p style="text-align: center;">109901</p>
<p style="text-align: center;">5</p>  <p style="text-align: center;">109905</p>		
<p style="text-align: center;">Validate</p>  <p style="text-align: center;">109994</p>		
4	Exit the Configuration Mode...	Same as for <i>Enter the Configuration Mode</i> .
5	The scanner will automatically restart itself...	Same as for <i>Power on the scanner</i> .



The example below shows how to set string parameters:

Steps	Action	User Feedback if Successful
1	Power on the scanner...	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode...	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will become flashing red.
3	Read a Setup barcode...	The scanner will respond with one short beep if reading a special setup barcode such as "Prefix Code", indicating the setup requires reading more barcodes.
For example,		
Special setup barcodes	<p data-bbox="469 696 683 719">Configure Prefix</p>  <p data-bbox="549 779 603 801">101230</p>	<p data-bbox="874 842 1401 985">When "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable. Decide whether or not to change key status when "Normal Key" is selected for Key Type.</p> <p data-bbox="884 1003 1177 1025">▶ Refer to Appendix III</p>
	<p data-bbox="523 842 619 864">*Normal</p>  <p data-bbox="549 925 603 947">109926</p>	
	<p data-bbox="501 987 667 1010">Add Left Alt</p>  <p data-bbox="549 1070 603 1093">109932</p>	
Hexadecimal barcodes	<p data-bbox="564 1133 580 1155">2</p>  <p data-bbox="549 1216 603 1238">109902</p>	<p data-bbox="874 1133 1401 1245">Read the "Hexadecimal Value" barcodes for the desired character string. For example, read "2" and "B" for the scanner to prefix the character "+".</p> <p data-bbox="884 1263 1401 1326">▶ Refer to Appendix IV "Hexadecimal System"</p>
	<p data-bbox="580 1267 596 1290">B</p>  <p data-bbox="549 1350 603 1373">109911</p>	
	<p data-bbox="523 1413 635 1435">Validate</p>  <p data-bbox="549 1496 603 1518">109994</p>	
4	Exit the Configuration Mode...	Same as for <i>Enter the Configuration Mode</i> .
<p data-bbox="373 1570 459 1592">Update</p>  <p data-bbox="389 1675 443 1697">109999</p> <p data-bbox="533 1675 564 1697">OR</p> <p data-bbox="660 1570 730 1592">Abort</p>  <p data-bbox="676 1675 730 1697">109998</p>	<p data-bbox="874 1424 1401 1509">The scanner will respond with two beeps (low-high tone) when the input values are validated.</p>	
5	The scanner will automatically restart itself...	Same as for <i>Power on the scanner</i> .



Update

LIST THE CURRENT SETTINGS

The current settings of all scanner parameters can be sent to the host computer for user inspection. The listing includes pages as shown below. Select the page of interest by having the scanner read the “List Page x” barcode. The scanner will respond with two beeps (low-high tone) and send the selected page to the host immediately.

Lists settings regarding Firmware Version, Serial Number, Interface, Buzzer, and Other Scanner Parameters

List Page 1



Lists settings regarding Prefix, Suffix, and Length Code Setting (1/2)

List Page 2



Lists settings regarding Prefix, Suffix, and Length Code Setting (2/2)

List Page 3



Lists settings regarding Code ID

List Page 4



Lists settings regarding: Readable Symbologies (1/2)

List Page 5



Lists settings regarding: Readable Symbologies (2/2)

List Page 6



Lists settings regarding Symbology Parameters (1/3)

List Page 7



Lists settings regarding Symbology Parameters (2/3)

List Page 8



Lists settings regarding Symbology Parameters (3/3)

List Page 9



Reserved

List Page 10



Lists settings regarding Editing Format 1 (1/2)	List Page 11	 109937
Lists settings regarding Editing Format 1 (2/2)	List Page 12	 109938
Lists settings regarding Editing Format 2 (1/2)	List Page 13	 109939
Lists settings regarding Editing Format 2 (2/2)	List Page 14	 109940
Lists settings regarding Editing Format 3 (1/2)	List Page 15	 109941
Lists settings regarding Editing Format 3 (2/2)	List Page 16	 109942
Lists settings regarding Editing Format 4 (1/2)	List Page 17	 109943
Lists settings regarding Editing Format 4 (2/2)	List Page 18	 109944
Lists settings regarding Editing Format 5 (1/2)	List Page 19	 109945
Lists settings regarding Editing Format 5 (2/2)	List Page 20	 109946
Lists settings of Driver License parsing	List Page 22	 109948



CREATE ONE-SCAN SETUP BARCODES

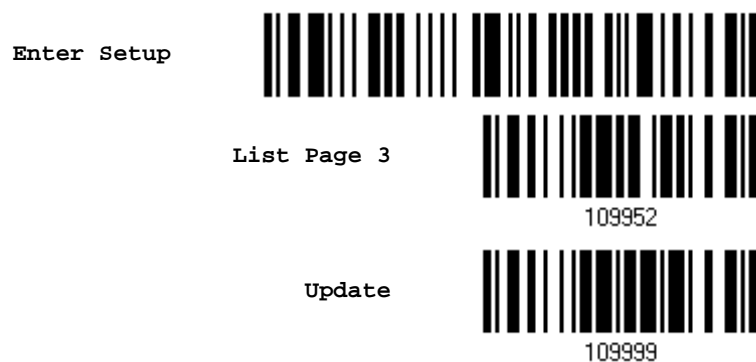
The fact is most of the scanner parameters require only one read for setting new values. To facilitate configuring the scanner, create One-Scan setup barcodes for use.

1D ONE-SCAN BARCODE

The requirements of a One-Scan setup barcode are:

- ▶ a prefix of the "#@" characters
- ▶ the six digits of command parameters
- ▶ a suffix of the "#" character

For example, the scanner needs reading three setup barcodes for the command parameter "109952" to take effect:



Now, it requires only one read:



Note: The scanner will restart automatically upon reading the One-Scan setup barcode for changing the interface. It will respond with a long beep and its LED will come on-off shortly.



2D ONE-SCAN BARCODE

Users can also scan a single 2D barcode combining with a series of serial commands to configure the scanner. For example, if you want to change the suffix character to '#', you will need to input the serial commands in sequence as follows (underlining the digits is to make them more readable):

```
#@CipherLab101231109902109903109994
```

2D One-Scan Setup Barcode for configuring suffix



Command	Purpose
#@CipherLab	Enter Setup
101231	Configure suffix
109902	Give the first hexadecimal digit of 0x23
109903	Give the second hexadecimal digit of 0x23 for taking '#' as the suffix
109994	Validate the settings





UNDERSTANDING THE BARCODE SCANNER

This chapter explains the features and usage of the barcode scanner.

IN THIS CHAPTER

1.1 Power	18
1.2 Transmit Buffer.....	18
1.3 LED Indicator	19
1.4 Beeper.....	20
1.5 Send "NR" to Host.....	22
1.6 Scan Modes.....	23
1.7 Scanning Timeout	27
1.8 Delay between Re-read.....	28
1.9 Read Redundancy (1D)	29
1.10 Addon Security for UPC/EAN Barcodes	30
1.11 Auto-Sense Mode	31
1.12 Negative Barcodes.....	32
1.13 Cable Auto-Detect	32
1.14 Picklist Mode.....	33
1.15 Mobile Phone/Display Mode	34
1.16 Illumination Brightness	34



1.1 POWER

Connect the interface cable between the scanner and computer.

- ▶ If using the RS-232 cable, it must join the power supply cord to power up the scanner.
- ▶ The scanner will respond with one long beep (high tone) and its LED indicator will become solid red and go off quickly.

1.2 TRANSMIT BUFFER

The scanner is designed to send any collected data to a host computer one by one via the transmit buffer (SRAM). Upon reading a barcode successfully, the scanner responds with one short beep (high tone) and its LED indicator becomes solid green and goes off quickly. However, the host computer may not receive the data immediately if using a low baud rate or waiting for handshake signal (flow control). With the 10 KB transmit buffer, the scanner can ignore the transmission status and keep on reading barcodes until the buffer is full. A warning is given when the transmit buffer is full — the scanner will respond with one long beep (low tone) and its LED indicator will become solid red and go off quickly.

Note: The 10 KB transmit buffer on the scanner can hold as many as 640 scans based on EAN-13 barcodes. Data will be cleared out once the power adaptor to the RS-232 cable is removed or other interface cable is disconnected!

By default the transmit buffer is enabled. Users can decide whether to use the transmit buffer function by reading the Enable/Disable barcode below.

*Enable



101015

Disable



101016

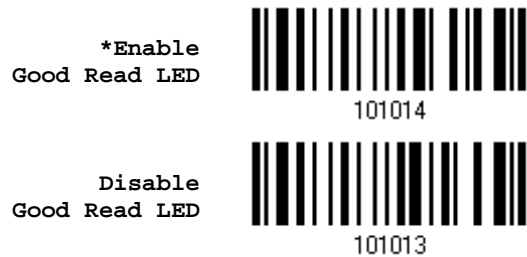


1.3 LED INDICATOR

The dual-color LED on top of the scanner is used to provide user feedback. For example, the LED becomes solid red and goes off quickly upon powering on or running out of transmit buffer. Tell the difference by the beeps – for example, it will hear a long beep of high tone when powering on the scanner, and a long beep of low tone when the transmit buffer becomes full.

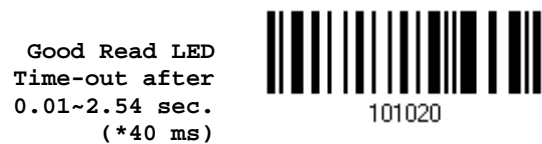
Scanner LED		Meaning
Red, on-off	---	<ul style="list-style-type: none"> ▶ Power on, with one long beep (high tone, LED on for 1 second) ▶ Transmit buffer full, with one long beep (low tone) ▶ RS-232/USB Virtual COM connection fails, with two beeps (high-low tone)
---	Green, on-off	Good Read, with one short beep (high tone) and beeper pitch and duration programmable
Red, flashing	---	Configuration Mode (On/Off ratio 0.5 s: 0.5 s)

1.3.1 GOOD READ LED



1.3.2 GOOD READ LED DURATION

By default, the Good Read LED stays on for 40 milliseconds. Specify a value, ranging from 1 to 254 in units of 10 milliseconds.



- 1) Read the barcode above to specify the time interval before the Good Read LED goes off.
- 2) Read the [“Decimal Value”](#) barcode on page 195. For example, read “1” and “5” for the LED to go off after 150 milliseconds.
- 3) Read the “Validate” barcode on the same page to complete this setting.







1.4 BEEPER

The scanner has a buzzer to provide user feedback in various operating conditions.

Beeping	Meaning
One long beep, high tone	Power on, with red LED on (1 second) and off quickly
One short beep, high tone ▶ Programmable, default to 4 KHz	Good Read, with green LED on-off quickly
Six short beeps ▶ High-low tone repeats three times	▶ Enter Configuration Mode, with red LED flashing ▶ Exit Configuration Mode
Two beeps, low-high tone	▶ Setup barcode read successfully
Two beeps, high-low tone	RS-232/USB Virtual COM connection fails (data saved in Transmit Buffer), with red LED on-off quickly
One short beep, high tone	More setup barcode required
One short beep, low tone	More barcodes required to complete the "output sequence" requirements of Multi-Barcode Editor, with green LED on-off quickly (Upon completion, same as Good Read.)
One long beep, low tone	▶ Transmit buffer full, with red LED on-off quickly ▶ Configuration error (Wrong barcode...)
Two long beeps, high-low tone	Multi-Barcode Mode – Buffer full

1.4.1 BEEPER VOLUME

Mute	
	101009
Minimum Volume	
	101010
Medium Volume	
	101011
*Maximum Volume	
	101012

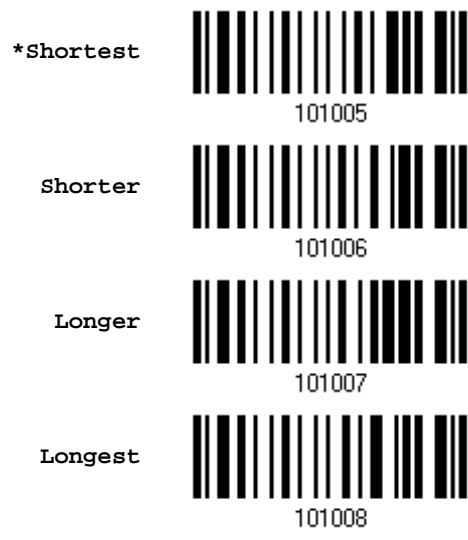


1.4.2 GOOD READ BEEP

Frequency



Duration



1.5 SEND "NR" TO HOST

This feature only works when Keyboard Wedge or RS-232 is selected for output interface. Have the scanner send the "NR" string to the host to notify the No Read event.

Enable



100267

*Disable



100266



1.6 SCAN MODES

Different scan modes are supported – select the scan mode that best suits the requirements of a specific application. Refer to the comparison table below.

- ▶ In any scan mode other than Multi-Barcode Mode, a barcode acceptable to 1504/1504SE can only contain data of 7 KB at most.

Scan Mode	Start to Scan				Stop Scanning			
	Always	Press trigger once	Hold trigger	Press trigger twice	Release trigger	Press trigger once	Barcode being read	Timeout
Test mode	✓							
Laser mode			✓		✓		✓	✓
Auto Off mode		✓					✓	✓
Auto Power Off mode		✓						✓
Aiming mode				✓			✓	✓
Multi-Barcode mode			✓		✓			
Presentation mode	✓							

Note: By default, the scan mode is set to Laser mode.

1.6.1 TEST MODE

The scanner is always scanning.

- ▶ Capable of decoding the same barcode repeatedly without removing it, for testing purpose.

Test Mode



1.6.2 LASER MODE

The scanner will start scanning once the trigger is held down.

- ▶ The scanning won't stop until (1) a barcode is decoded, (2) the pre-set timeout expires, or (3) release the trigger.

Note: Refer to "Scanning Timeout".

*Laser Mode



1.6.3 AUTO OFF MODE

The scanner will start scanning once the trigger is pressed.

- ▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Note: Refer to "Scanning Timeout".

Auto Off Mode



1.6.4 AUTO POWER OFF MODE

The scanner will start scanning once the trigger is pressed.

- ▶ The scanning won't stop until the pre-set timeout expires, and, the pre-set timeout period re-counts after each successful decoding.

Note: Refer to "Delay between Re-read" and "Scanning Timeout".

Auto Power Off Mode



1.6.5 AIMING MODE

The scanner will aim at a barcode once the trigger is pressed, and start scanning when the trigger is pressed again within one second.

- ▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Aiming Mode



100208

Aiming Timeout

Limit the aiming time interval (1~15). By default, the scanner time-out is set to 1 second.

Aiming Time-out
after 1~15 sec.
(*1)



100226

1. Read the barcode above to specify the time interval before aiming ends. (It is set to 1 by default.)
2. Read the "[Decimal Value](#)" barcode on page 195. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 10 seconds.
3. Read the "Validate" barcode on the same page to complete this setting.

1.6.6 MULTI-BARCODE MODE

The scanner will be scanning as long as the trigger is held down, capable of decoding one single barcode, as well as multiple unique barcodes one at a time. While decoding a bunch of unique barcodes, if a barcode is decoded twice, its subsequent decoding will be ignored and the scanner is expecting another unique barcode.

For 1504/1504SE to decode multiple unique barcodes, the maximum output data length of all the barcodes is 10 KB after configuration. When the output length exceeds 10 KB, Multi-Barcode Mode will not take effect.

- ▶ The scanning won't stop until you release the trigger.

Multi-Barcode Mode



100209

Note: (1) A barcode is considered unique when its Code Type or data is different from others.
(2) Multi-Barcode Mode has nothing to do with the [Multi-Barcode Editor](#).



1.6.7 PRESENTATION MODE

The scanner will be expecting barcodes. Whenever a barcode is brought within range, the scanner will be able to decode it. It is suggested to seat it in the Auto-Sense Stand for hands-free operation.

Presentation Mode



Low Light Enhancement

Enable Low Light Enhancement will cause the illumination to remain on at a low power in low lighting conditions.

Enable



*Disable



1.7 SCANNING TIMEOUT

Specify the scanning time interval (1~254 sec.; 0= Disable) when the scan mode is set to any of the following –

- ▶ Laser mode
- ▶ Auto Off mode
- ▶ Auto Power Off mode
- ▶ Aiming mode

Scanner Time-out
after 0~254 sec.
(*10)



- 1) Read the barcode above to specify the time interval before the scan engine times out.
- 2) Read the "[Decimal Value](#)" barcode on page 195. For example, read "1" and "5" for the scanner to automatically shut down after being idle for 15 seconds.
- 3) Read the "Validate" barcode on the same page to complete this setting.



1.8 DELAY BETWEEN RE-READ

This is also referred to as the “Blocking Time”, which is used to prevent the scanner from accidentally reading the same barcode twice when the scan mode is set to any of the following –

- ▶ Auto Power Off mode
- ▶ Presentation mode

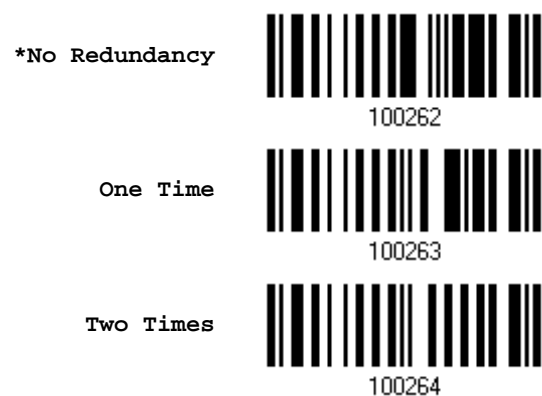


1.9 READ REDUNDANCY (1D)

Select the level of reading security. For example,

- ▶ If "No Redundancy" is selected, one successful decoding will make the reading valid and induce the "READER Event".
- ▶ If "Two Times" is selected, it will take a total of three consecutive successful decoding of the same barcode to make the reading valid. The higher the reading security is (that is, the more redundancy the user selects), the slower the reading speed gets.

It is obvious that the more redundancy selected, the higher the reading security is, and thus, the slower the reading speed becomes. It will have to compromise between reading security and decoding speed.



1.10 ADDON SECURITY FOR UPC/EAN BARCODES

The scanner is capable of decoding a mix of UPC/EAN barcodes with and without addons. The read redundancy (2~30 times) allows changing the number of times to decode a UPC/EAN barcode before transmission. The more redundancy selected, the higher the reading security is, and thus, the slower the reading speed becomes. It will have to compromise between reading security and decoding speed.

Note: UPC/EAN Addon 2 and Addon 5 must be enabled individually for this setting to take effect.

Addon Security Level
(*2~30)



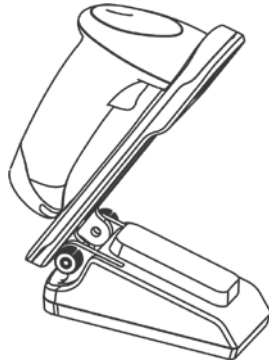
- 1) Read the barcode above to specify the read redundancy for UPC/EAN barcodes. (It is set to 2 by default.)
- 2) Read the "[Decimal Value](#)" barcode on page 195. For example, read "1" and "2" for the scanner to re-read the barcode for 12 times.
- 3) Read the "Validate" barcode on the same page to complete this setting.



1.11 AUTO-SENSE MODE

This mode is only available when seat the scanner in the Auto-Sense Stand. Enabling this mode will force the scanner to apply Laser mode as the scan mode. However, it works slightly different from the original Laser mode. Now the scanner will be expecting barcodes as long as it is seated in the Auto-Sense Stand, as shown below. Whenever a barcode is brought within range, the scanner will be able to decode it.

Refer to [1.6.7 Presentation Mode](#).



Note: To stop this mode, remove the scanner from the stand or have the scanner read the "Disable (Auto-Sense)" barcode below. It will return to Laser mode. If Laser mode is not desired, proceed to select a scan mode best suits the application.

Enable



100271

*Disable



100270



1.12 NEGATIVE BARCODES

Normally, barcodes are printed with the color of the bars darker than that of the spaces. But for negative barcodes, they are printed in the opposite sense just like negative films. The spaces of negative barcodes are printed with a color darker than that of the bars. Configure the scanner to be able to read negative barcodes in the following symbologies:

- ▶ All 1D symbologies
- ▶ Data Matrix
- ▶ QR Code
- ▶ Aztec



1.13 CABLE AUTO-DETECT

Find the interface cable provided inside the package. Connect it to the scanner. The scanner will detect the interface automatically. Refer to [Chapter 2 — Selecting Output Interface](#).

Cable Auto-Detect	Defaults
Keyboard Wedge	PCAT (US) for keyboard type
RS-232	115200 bps, 8 bits, No parity, 1 stop bit
USB	USB HID and PCAT (US) for keyboard type

Note: If “USB Virtual COM” is desired, have the scanner read the setup barcodes.



1.14 PICKLIST MODE

Picklist mode enables the decoder to decode only the barcodes aligned at the center under the laser aiming pattern.

Enable



102201

*Disable

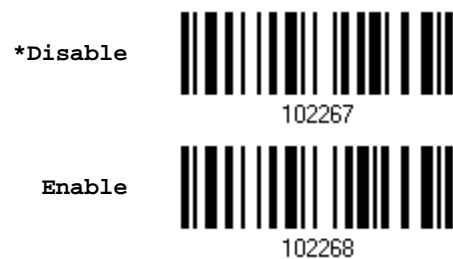


102200



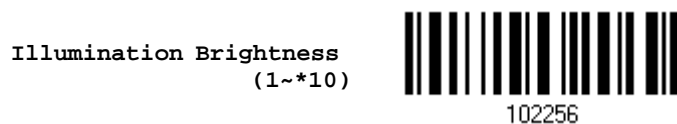
1.15 MOBILE PHONE/DISPLAY MODE

By default this mode is disabled. There is a big improvement in reading barcodes displayed on mobile phones and electronic displays when this mode is enabled.



1.16 ILLUMINATION BRIGHTNESS

Users can adjust the illumination brightness of the LED light source. Specify a value ranging from 1 to 10 to set the brightness level which is set to 10 by default meaning 100% illuminated.



- 1) Read the barcode above to commence the adjustment.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired illumination brightness level.
- 3) Read the "Validate" barcode on the same page to complete the setting.



SELECTING OUTPUT INTERFACE

In order to establish a proper connection between computer and the scanner, it suggests following these instructions –

- 1) Connect the scanner and computer with the provided interface cable. The scanner is capable of detecting the interface.
 - ▶ If using the RS-232 cable, join the power supply cord.
 - ▶ If using the USB cable, it is set to USB HID by default.
If “USB Virtual COM” is desired, have the scanner read the setup barcodes.

Cable Auto-Detect	Defaults
Keyboard Wedge	PCAT (US) for keyboard type
RS-232	115200 bps, 8 bits, No parity, 1 stop bit
USB	USB HID and PCAT (US) for keyboard type

Note: Please make sure the cable using supports auto-detection. Check whether there is a sticker on the cable, stating “Cable Detection Supported”.

- 2) Have the scanner read the “Enter Setup” barcode to enter the configuration mode.
- 3) Have the scanner read the associated barcodes to activate the desired interface.
See the following sections for output interfaces supported.
- 4) Have the scanner read the barcodes for related settings.
- 5) Have the scanner read the “Update” barcode to apply the settings and quit the configuration mode.



Insert a pin and press it hard to release the interface cable.

IN THIS CHAPTER

2.1 Keyboard Wedge.....	36
2.2 RS-232	46
2.3 Direct USB HID	51
2.4 Direct USB VCOM.....	60
2.5 Direct USB VCOM_CDC	62



2.1 KEYBOARD WEDGE

The Y cable allows connecting the scanner to the keyboard input port of PC and joining the keyboard as well. The scanned data will be transmitted to the host keyboard port as if it is manually entered via the keyboard.

Keyboard Wedge Settings	Defaults
Keyboard Type	PCAT (US)
Alphabets Layout	Normal
Digits Layout	Normal
Capital Lock Type	Normal
Capital Lock State	Off
Alphabets Transmission	Case-sensitive
Digits Transmission	Alphanumeric keypad
Kanji Transmission	Disable
Alternate Composing	No
Laptop Support	Disable
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)



2.1.1 ACTIVATE KEYBOARD WEDGE & SELECT KEYBOARD TYPE

When Keyboard Wedge interface is activated, it will have to select a keyboard type to complete this setting.

Activate Keyboard
Wedge & Select
Keyboard Type...



- 1) Read this barcode above to activate Keyboard Wedge and select a keyboard type.
- 2) Read the "[Decimal Value](#)" barcode on page 195. Refer to the table below for the number of desired keyboard type.
- 3) Read the "Validate" barcode on the same page to complete this setting.

Keyboard Type

By default, the keyboard type is set to PCAT (US). The following keyboard types are supported –

No.	Keyboard Type	No.	Keyboard Type
1	PCAT (US)	18	PS55 001-3
2	PCAT (French)	19	PS55 001-8A
3	PCAT (German)	20	PS55 002-1, 003-1
4	PCAT (Italian)	21	PS55 002-81, 003-81
5	PCAT (Swedish)	22	PS55 002-2, 003-2
6	PCAT (Norwegian)	23	PS55 002-82, 003-82
7	PCAT (UK)	24	PS55 002-3, 003-3
8	PCAT (Belgium)	25	PS55 002-8A, 003-8A
9	PCAT (Spanish)	26	IBM 3477 Type 4 (Japanese)
10	PCAT (Portuguese)	27	PS2-30
11	PS55 A01-1	28	IBM 34XX/319X, Memorex Telex 122 Keys
12	PS55 A01-2 (Japanese)	29	User-defined table
13	PS55 A01-3	30	PCAT (Turkish)
14	PS55 001-1	31	PCAT (Hungarian)
15	PS55 001-81	32	PCAT (Swiss German)
16	PS55 001-2	33	PCAT (Danish)
17	PS55 001-82		



2.1.2 KEYBOARD SETTINGS

- ▶ Alphabets Layout
- ▶ Digits Layout
- ▶ Capital Lock Type
- ▶ Capital Lock Setting
- ▶ Alphabets Transmission
- ▶ Digits Transmission
- ▶ Kanji Transmission
- ▶ Alternate Composing
- ▶ Laptop Support

Alphabets Layout

By default, the alphabets layout is set to normal mode, also known as the standard English layout. Select French or German keyboard layout if necessary. The scanner will make adjustments when sending the "A", "Q", "W", "Z", "Y", and "M" characters according to this setting.

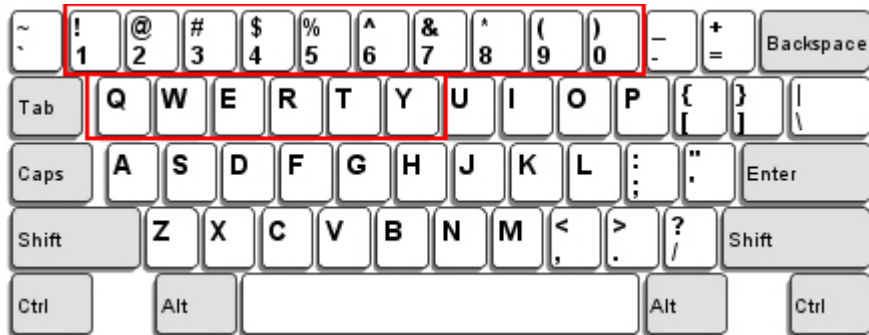


Note: This setting only works when the keyboard type selected is US keyboard, such as PCAT (US). The Alphabets Layout and Digits Layout setting must match the keyboard.



US Keyboard Style – Normal

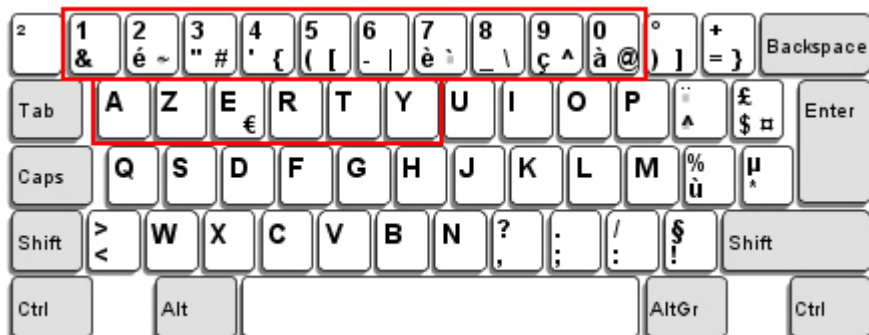
QWERTY layout, which is normally used in western countries.



- ▶ Select “Lower Row” for the “Digits Layout” setting for the upper row is for special characters.

French Keyboard Style – AZERTY

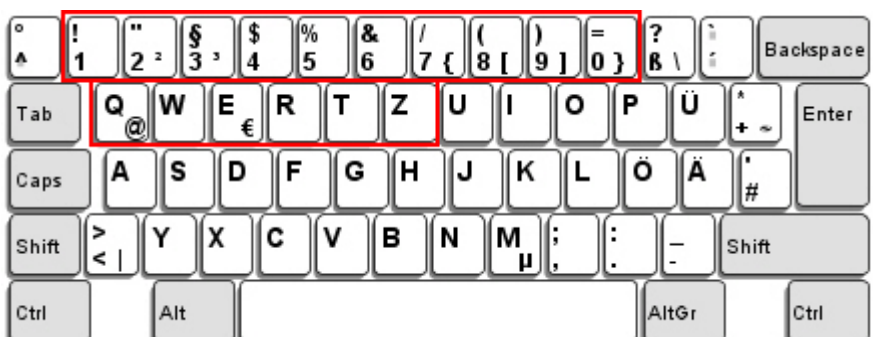
French layout; see below for French Keyboard Style.



- ▶ Select “Upper Row” for the “Digits Layout” setting for the lower row is for special characters.

German Keyboard Layout – QWERTZ

German layout; see below for German Keyboard Style.



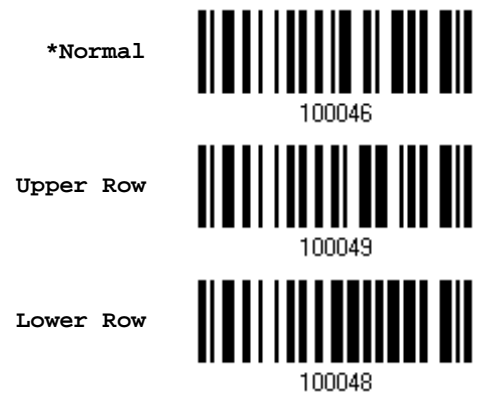
- ▶ Select “Lower Row” for the “Digits Layout” setting for the upper row is for special characters.



Digits Layout

Select a proper layout that matches the alphabets layout. The scanner will make adjustments according to this setting.

Options	Description
Normal	Depends on the [Shift] key or [Shift Lock] setting
Lower Row	For QWERTY or QWERTZ keyboard
Upper Row	For AZERTY keyboard



Note: This setting is meant to be used with the Alphabets Layout; and perhaps with the Character Substitution setting when support to certain keyboard types (languages) is unavailable but required.



Capital Lock Type & Setting

In order to send the alphabets with correct case, the scanner needs to know the status of Caps Lock on the keyboard. Incorrect settings may result in reversed case of the alphabets being transmitted.

Cap Lock Type	Description
Normal	Normal type
Capital Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. However, this does not affect the number or punctuation keys.
Shift Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. In addition, this affects the number or punctuation keys.



Capital Lock State	Description
Capital Lock OFF	Assuming that the status of Caps Lock on the keyboard is OFF, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).
Capital Lock ON	Assuming that the status of Caps Lock on the keyboard is ON, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission). ▶ Refer to the Capital Lock Type above.
Auto Detection	The scanner will automatically detect the status of Caps Lock on the keyboard before data is transmitted; transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).



*Capital Lock OFF



100052

Alphabets Transmission

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case, the status of Caps Lock on the keyboard, as well as the Capital Lock setting. Select [Ignore Case] to have alphabets transmitted according to the status of Caps Lock on the keyboard only.

Ignore Case



100051

*Case-sensitive



100050



Abcd

Refer to 4.1 Letter Case.

1. Letter Case for Output Format



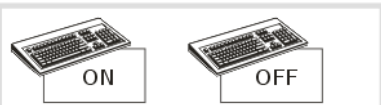
2. Alphabets Transmission for Keyboard Wedge & Bluetooth HID



3a. Check Caps Lock on the keyboard



3b. Check Caps Lock on the keyboard



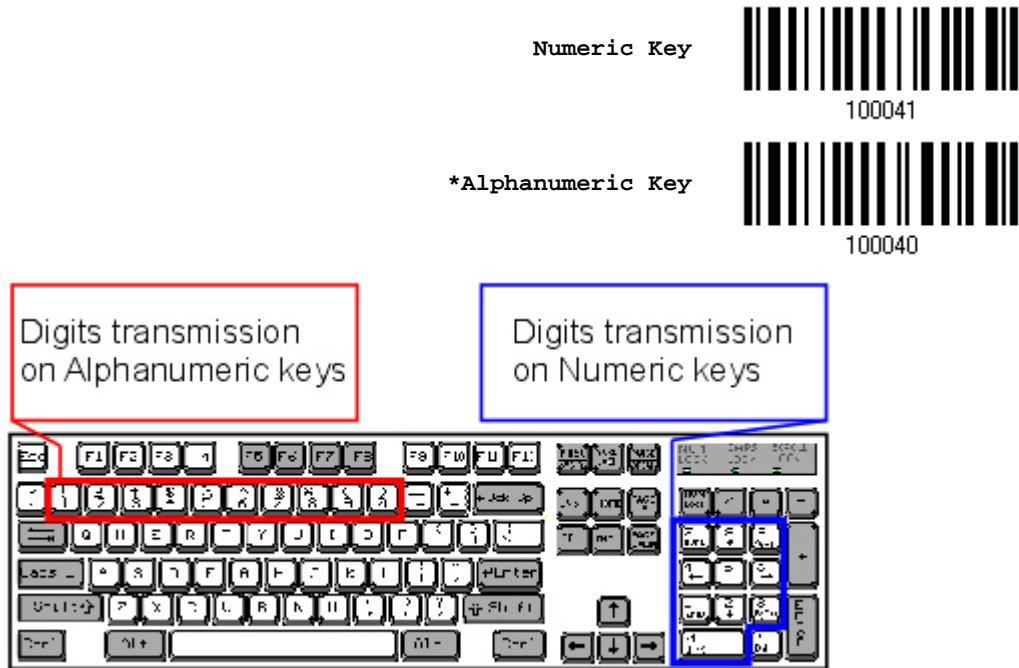
4. Check Capital Lock setting

*Capital Lock OFF		
Capital Lock ON		
Auto Detection		



Digits Transmission

By default, the alphanumeric keypad is used for transmitting digits. Select “Numeric Keypad” if wishing to use the keys on the numeric keypad.



Note: If selecting “Numeric Keypad”, the Num Lock status of the physical keyboard should be “ON”.

Kanji Transmission

Kanji Transmission is supported by the scanner when either Keyboard Wedge or Direct USB HID is selected for the output interface. By Kanji Transmission, when the host computer is running on Japanese Windows O.S., the scanner is able to transmit Japanese characters including the Chinese characters used in modern Japanese writing system.

Kanji Transmission is disabled by default. Enable/disable scanner's Kanji Transmission by reading the following barcodes:



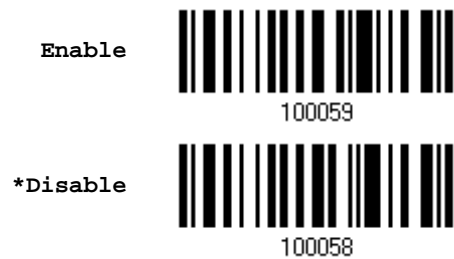
ALT Composing

By default, Alternate key composing is disabled. Select [Yes] to allow emulating Alternate key code of a specific keyboard character. For example, [Alt] + [065] will be sent to host for the character "A" regardless the keyboard type using.



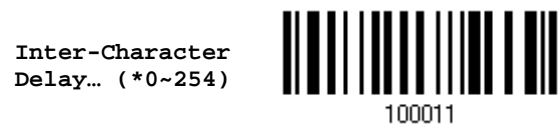
Laptop Support

By default, laptop support value is disabled. It suggests enabling this feature if connecting the wedge cable to a laptop without an external keyboard being inter-connected.



2.1.3 INTER-CHARACTER DELAY

By default, the inter-character delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.



- 1) Read the barcode above to specify the inter-character delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.1.4 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-function delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.1.5 SPECIAL KEYBOARD FEATURE

By default, the special keyboard feature is based on the factory definition. You can decide whether to apply the special keyboard feature. Refer to [Keyboard Wedge Table](#).

*Apply



Bypass



2.2 RS-232

Use the RS-232 cable to connect the scanner to the serial port of PC and join the power adaptor to the RS-232 connector. The associated RS-232 parameters must match those configured on the computer. The scanned data will be transmitted to the serial port.

RS-232 Settings	Defaults
Baud Rate, Data Bit, Parity, Stop Bit	115200 bps, 8 bits, No parity, 1 stop bit
Flow Control	None
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)
ACK/NAK Timeout	0
ACK/NAK Beep	Disable

2.2.1 ACTIVATE RS-232 INTERFACE

Activate RS-232
Interface



2.2.2 BAUD RATE

*115200 bps



57600 bps



38400 bps



19200 bps



9600 bps



4800 bps





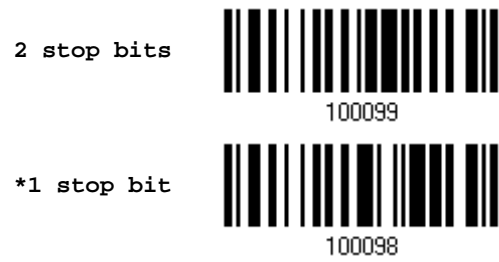
2.2.3 DATA BITS



2.2.4 PARITY



2.2.5 STOP BIT



2.2.6 FLOW CONTROL

By default, there is no flow control in use. Select the flow control (handshake) method.

Options	Description
No	No flow control
Scanner Ready	The scanner will activate the RTS signal upon powering on. After each good read, the scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.
Data Ready	The RTS signal will be activated after each good read. The scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.
Inverted Data Ready	It works the same as the Data Ready flow control except that the RTS signal level is inverted.



2.2.7 INTER-CHARACTER DELAY

By default, the inter-character delay is zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-character delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.2.8 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- 1) Read this barcode above to specify the inter-function delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.2.9 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out
after ... (*0~99)



100013

- 1) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the ["Decimal Value"](#) barcode on page 195. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



100015

*Disable Error Beep



100014

Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.



2.3 DIRECT USB HID

For USB HID, connect the scanner to the USB port of PC. Run any text editor on the computer, and the scanned data will be transmitted to the computer.

HID Settings	Defaults
Keyboard Type	PCAT (US)
Digits Layout	Normal
Capital Lock Type	Normal
Capital Lock State	Off
Alphabets Transmission	Case-sensitive
Digits Transmission	Alphanumeric keypad
Kanji Transmission	Disable
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)

2.3.1 ACTIVATE USB HID & SELECT KEYBOARD TYPE

When USB HID interface is activated, it will have to select a keyboard type to complete this setting.



- 1) Read the barcode above to activate USB HID and select a keyboard type.
- 2) Read the "[Decimal Value](#)" barcode on page 195. Refer to the table below for the number of desired keyboard type.
- 3) Read the "Validate" barcode on the same page to complete this setting.

USB HID

By default, the keyboard type is set to PCAT (US). The following keyboard types are supported —

No.	Keyboard Type	No.	Keyboard Type
64	PCAT (US)	72	PCAT (Spanish)
65	PCAT (French)	73	PCAT (Portuguese)
66	PCAT (German)	74	PS55 A01-2 (Japanese)
67	PCAT (Italy)	75	User-defined table
68	PCAT (Swedish)	76	PCAT (Turkish)
69	PCAT (Norwegian)	77	PCAT (Hungarian)
70	PCAT (UK)	78	PCAT (Swiss German)



71	PCAT (Belgium)	79	PCAT (Danish)
----	----------------	----	---------------

2.3.2 KEYBOARD SETTINGS

- ▶ Alphabets Layout
- ▶ Digits Layout
- ▶ Capital Lock Type
- ▶ Capital Lock Setting
- ▶ Alphabets Transmission
- ▶ Digits Transmission
- ▶ Kanji Transmission

Alphabets Layout

By default, the alphabets layout is set to normal mode, also known as the standard English layout. Select French or German keyboard layout if necessary. The scanner will make adjustments when sending the "A", "Q", "W", "Z", "Y", and "M" characters according to this setting.

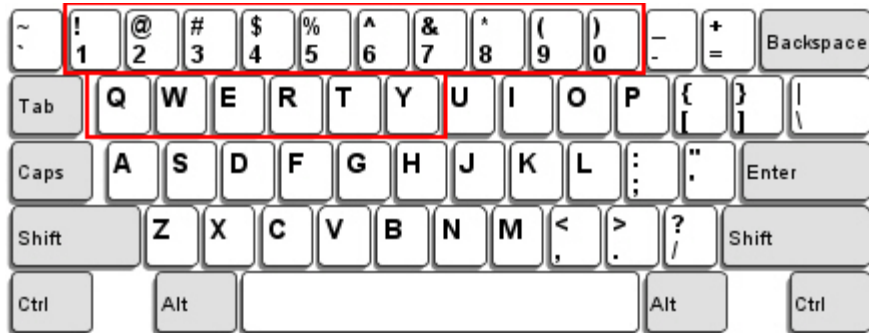


Note: This setting only works when the keyboard type selected is US keyboard, such as PCAT (US). The Alphabets Layout and Digits Layout setting must match the keyboard.



US Keyboard Style – Normal

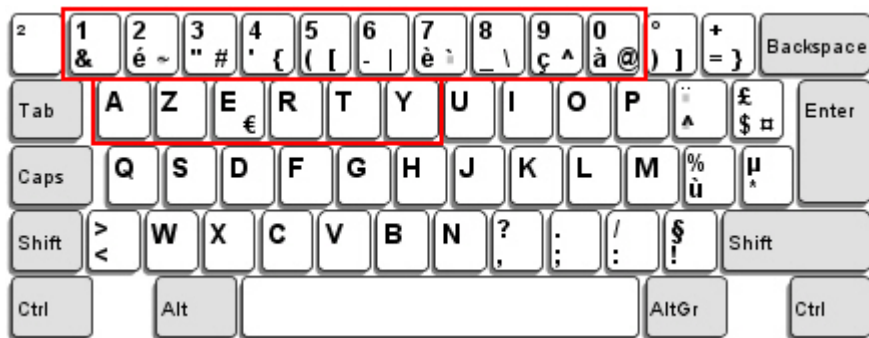
QWERTY layout, which is normally used in western countries.



- ▶ Select “Lower Row” for the “Digits Layout” setting for the upper row is for special characters.

French Keyboard Style – AZERTY

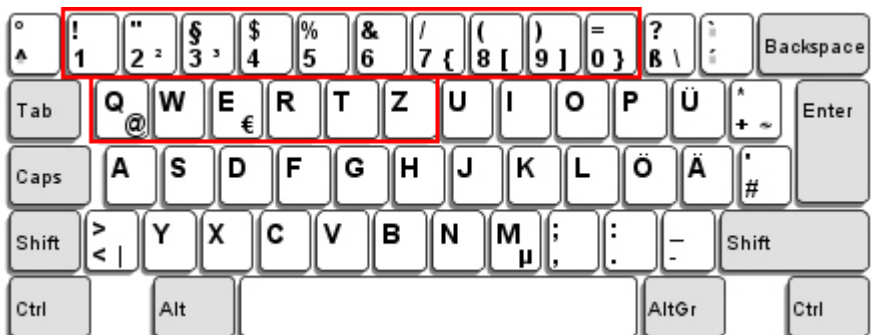
French layout; see below for French Keyboard Style.



- ▶ Select “Upper Row” for the “Digits Layout” setting for the lower row is for special characters.

German Keyboard Layout – QWERTZ

German layout; see below for German Keyboard Style.



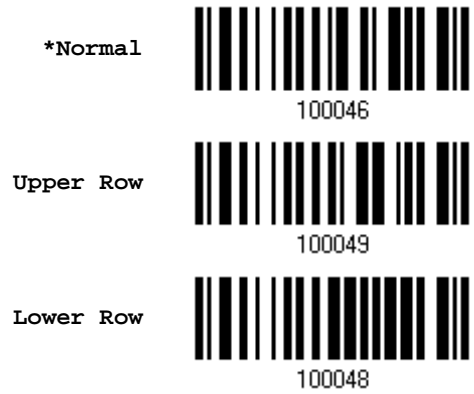
- ▶ Select “Lower Row” for the “Digits Layout” setting for the upper row is for special characters.



Digits Layout

Select a proper layout that matches the alphabets layout. The scanner will make adjustments according to this setting.

Options	Description
Normal	Depends on the [Shift] key or [Shift Lock] setting
Lower Row	For QWERTY or QWERTZ keyboard
Upper Row	For AZERTY keyboard



Note: This setting is to be used with the Character Substitution setting when support to certain keyboard types (languages) is unavailable but required.



Capital Lock Type & Setting

In order to send the alphabets with correct case, the scanner needs to know the status of Caps Lock on the keyboard. Incorrect settings may result in reversed case of the alphabets being transmitted.


Cap Lock Type	Description
Normal	Normal type
Capital Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. However, this does not affect the number or punctuation keys.
Shift Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. In addition, this affects the number or punctuation keys.

*Normal 
100042

Shift Lock 
100045

Capital Lock 
100044

Capital Lock State	Description
Capital Lock OFF	Assuming that the status of Caps Lock on the keyboard is OFF, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).
Capital Lock ON	Assuming that the status of Caps Lock on the keyboard is ON, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission). ▶ Refer to the Capital Lock Type above.
Auto Detection	The scanner will automatically detect the status of Caps Lock on the keyboard before data is transmitted; transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).

Auto Detect 
100054

Capital Lock ON 
100053



*Capital Lock OFF



100052

Alphabets Transmission

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case, the status of Caps Lock on the keyboard, as well as the Capital Lock setting. Select [Ignore Case] to have alphabets transmitted according to the status of Caps Lock on the keyboard only.

Ignore Case



100051

*Case-sensitive



100050



Abcd

Refer to 4.1 Letter Case.

1. Letter Case for Output Format



2. Alphabets Transmission for Keyboard Wedge & Bluetooth HID



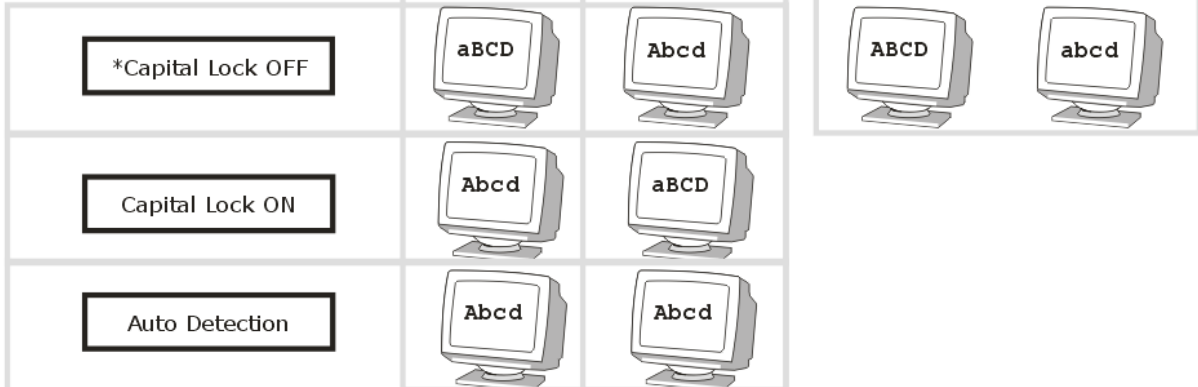
3a. Check Caps Lock on the keyboard



3b. Check Caps Lock on the keyboard

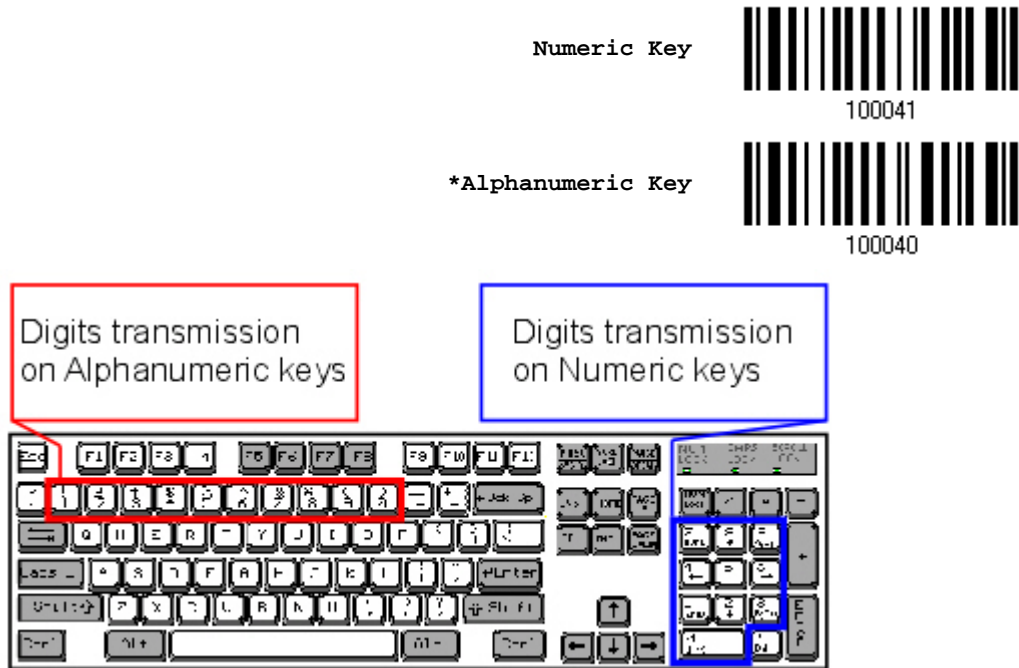


4. Check Capital Lock setting



Digits Transmission

By default, the alphanumeric keypad is used for transmitting digits. Select "Numeric Keypad" to use the keys on the numeric keypad.



Note: If selecting "Numeric Keypad", the Num Lock status of the physical keyboard should be "ON".

Kanji Transmission

Kanji Transmission is supported by the scanner when either Keyboard Wedge or Direct USB HID is selected for the output interface. By Kanji Transmission, when the host computer is running on Japanese Windows O.S., the scanner is able to transmit Japanese characters including the Chinese characters used in modern Japanese writing system.

Kanji Transmission is disabled by default. Enable/disable scanner's Kanji Transmission by reading the following barcodes:



2.3.3 INTER-CHARACTER DELAY

By default, the inter-character delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-character delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.3.4 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-function delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.3.5 HID CHARACTER TRANSMIT MODE

By default, USB HID interface sends data to the host in batch. Have the scanner read the "By Character" barcode to process data one character at a time.

***Batch Processing**



By Character



2.3.6 SPECIAL KEYBOARD FEATURE

By default, the special keyboard feature is based on the factory definition. You can decide whether to apply the special keyboard feature. Refer to [Keyboard Wedge Table](#).

***Apply**



Bypass



2.4 DIRECT USB VCOM

For USB Virtual COM, connect the scanner to the USB port of PC. Run HyperTerminal.exe on the computer, and the scanned data will be transmitted to the computer.

Note: If using USB Virtual COM for the first time, it must install its driver from the CD-ROM. Driver version 5.3 or later is required. Please remove older versions! For 1504/1504SE to connect to Windows PC, it must select Direct USB VCOM_CDC. Refer to [2.5 Direct USB VCOM_CDC](#).

2.4.1 ACTIVATE USB VIRTUAL COM

Activate Direct USB
Virtual COM



2.4.2 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-function delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.4.3 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out
after ... (*0~99)



100013

- 1) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the ["Decimal Value"](#) barcode on page 195. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



100015

*Disable Error Beep



100014

Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.



2.5 DIRECT USB VCOM_CDC

For USB Virtual COM, connect the scanner to the USB port of PC. Run HyperTerminal.exe on the computer, and the scanned data will be transmitted to the computer.

Note: If using USB Virtual COM for the first time, it must install its driver from the CD-ROM. USB CDC driver installer is available in the "Windows" folder for 1504/1504SE, which will copy a vendor-supplied INF file to Windows.

2.5.1 ACTIVATE USB VCOM_CDC

Activate
Direct USB VCOM_CDC



2.5.2 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- 1) Read the barcode above to specify the inter-function delay.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.5.3 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out
after ... (*0~99)



100013

- 1) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the ["Decimal Value"](#) barcode on page 195. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



100015

*Disable Error Beep



100014

Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.





CHANGING SYMBOLOGY SETTINGS

In this chapter, a brief on the symbology settings is provided for reference.

IN THIS CHAPTER

3.1 Codabar	66
3.2 Code 25 – Industrial 25	68
3.3 Code 25 – Interleaved 25	70
3.4 Code 25 – Matrix 25	73
3.5 Code 25 – Chinese 25	75
3.6 Italian Pharmacode (Code 32)	76
3.7 Code 39	77
3.8 Trioptic Code 39	80
3.9 Code 93	81
3.10 Code 128	83
3.11 GS1-128 (EAN-128)	84
3.12 ISBT 128	85
3.13 GS1 DataBar (RSS Family)	88
3.14 MSI	94
3.15 EAN-8	96
3.16 EAN-13	97
3.17 UCC Coupon Extended Code	99
3.18 UPC-A	100
3.19 UPC-E	102
3.20 Code 11	105
3.21 Composite Code	107
3.22 US Postal Code	110
3.23 UK Postal Code	111
3.24 More Postal Code	112
3.25 2D Symbologies	114
3.26 Macro PDF	117



3.1 CODABAR

***Enable**



100313

Disable



100312

3.1.1 START/STOP TRANSMISSION

Decide whether to include the start/stop characters in the data being transmitted.

**Transmit Start/Stop
Characters**



100441

***Do Not Transmit**



100440

3.1.2 CLSI CONVERSION

When enabled, the CLSI editing strips the start/stop characters and inserts a space after the first, fifth, and tenth characters of a 14-character Codabar barcode.

Apply CLSI Editing



100443

***Do Not Apply**



100442

Note: The 14-character barcode length does not include start/stop characters.



3.1.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



102222

**Enable Fixed
Length(s)...**



102221

- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



102223

**Min. Length (*4) or
Fixed Length 2**



102224

- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.2 CODE 25 – INDUSTRIAL 25

***Enable**



100307

Disable



100306



Enter Setup

3.2.1 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min.
Length (1~55)...



Enable Fixed
Length(s)...



- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or
Fixed Length 1



Min. Length (*4) or
Fixed Length 2



- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.3 CODE 25 – INTERLEAVED 25

*Enable



100309

Disable



100308

3.3.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit. When desired, select one of the algorithms, USS or OPCC. If incorrect, the barcode will not be accepted.

*Do Not Verify



102122

USS Check Digit



102123

OPCC Check Digit



102124

3.3.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit
Interleaved 25
Check Digit



100431

Do Not Transmit



100430



3.3.3 CONVERT TO EAN-13

Decide whether to convert a 14-character barcode into EAN-13 if the following requirements are met:

- ▶ The barcode must have a leading 0 and a valid EAN-13 check digit.
- ▶ "Verify Check Digit" must be disabled.

Convert to EAN-13



102101

*Do Not Convert



102100



3.3.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



100605

**Enable Fixed
Length(s)...**



100604

- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



100606

**Min. Length (*4) or
Fixed Length 2**



100607

- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.4 CODE 25 – MATRIX 25

Enable



100311

*Disable



100310

3.4.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

Verify Matrix 25
Check Digit



100433

*Do Not Verify



100432

3.4.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Matrix 25
Check Digit



100435

Do Not Transmit



100434



3.4.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



**Enable Fixed
Length(s)...**



- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



**Min. Length (*4) or
Fixed Length 2**



- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.5 CODE 25 – CHINESE 25

Enable



102015

*Disable



102014



3.6 ITALIAN PHARMACODE (CODE 32)

Enable



100303

*Disable



100302

Note: Code 39 must be enabled first.



3.7 CODE 39

*Enable



100301

Disable



100300

3.7.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

Verify Code 39
Check Digit



100405

*Do Not Verify



100404

3.7.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Code 39
Check Digit



100407

Do Not Transmit



100406



3.7.3 STANDARD/FULL ASCII CODE 39

Decide whether to support Code 39 Full ASCII that includes all the alphanumeric and special characters.

Code 39 Full ASCII



*Standard Code 39



Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled at the same time.



3.7.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



102218

**Enable Fixed
Length(s)...**



102217

- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



102219

**Min. Length (*4) or
Fixed Length 2**



102220

- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.8 TRIOPTIC CODE 39

Decide whether to decode Trioptic Code 39.

- ▶ Trioptic Code 39 is a variant of Code 39 used in the marking of computer tap cartridges. It always contains six characters.



Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled at the same time.



3.9 CODE 93

***Enable**



100315

Disable



100314



3.9.1 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



102226

**Enable Fixed
Length(s)...**



102225

- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



102227

**Min. Length (*4) or
Fixed Length 2**



102228

- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.10 CODE 128

***Enable**



100317

Disable



100316



3.11 GS1-128 (EAN-128)

*Enable



100319

Disable



100318

Note: GS1-128 barcodes can be decoded only when this setting is enabled.

3.11.1 TRANSMIT CODE ID

Decide whether to include the Code ID ("101") in the data being transmitted.

Transmit GS1-128
Code ID



100519

*Do Not Transmit



100518

3.11.2 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the FNC1 control character to human readable character).

Enable Field
Separator...



100616

- 1) Read the barcode above to enable field separator.
- 2) Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.

Note: GS1-128 barcodes start with the FNC1 control character to distinguish themselves from other uses of Code 128. FNC1 is also used to separate data fields in the GS1-128 barcodes.



3.11.3 GS1 FORMATTING

Decide whether to enable GS1 formatting for GS1-128.

Enable



*Disable



3.11.4 APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AIMark1) or right (AIMark2) of an application ID (AI) for the purpose of labeling it when formatting the GS1 data.

AIMark1



AIMark2



- 1) Read the barcode above to add a mark to the left (AIMark1)/right (AIMark2) of an application ID.
- 2) Read the "[Hexadecimal System](#)" barcode on page 196 for the desired character. Read '00' if you want to remove the AI mark.
- 3) Read the "Validate" barcode to complete this setting.



3.12 ISBT 128

Note: 1504SE is not supported by the ISBT 128 symbology.



3.12.1 ISBT CONCATENATION

Decide whether to decode and concatenate pairs of ISBT barcodes.

▶ Disable ISBT Concatenation

It will not concatenate pairs of ISBT barcodes it encounters.

▶ Enable ISBT Concatenation

There must be two ISBT barcodes in order for the scanner to decode and perform concatenation. It does not decode single ISBT barcodes.

▶ Auto-discriminate ISBT Concatenation

It decodes and concatenates pairs of ISBT barcodes immediately. If only a single ISBT barcode is present, the scanner must decode 10 times before transmitting its data to confirm that there is no additional ISBT barcode.



3.12.2 ISBT CONCATENATION REDUNDANCY

Specify the concatenation redundancy (2~20 times) when ISBT concatenation is enabled.

ISBT Concatenation
Redundancy 2~20
(*10)



- 1) Read the barcode above to specify the concatenation redundancy.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired redundancy.
- 3) Read the "Validate" barcode on the same page to complete this setting.



3.13 GS1 DATABAR (RSS FAMILY)

It is categorized into three groups:

Group I – GS1 DataBar Omnidirectional (RSS-14)

This group consists of the following:

- ▶ GS1 DataBar Omnidirectional
- ▶ GS1 DataBar Truncated
- ▶ GS1 DataBar Stacked
- ▶ GS1 DataBar Stacked Omnidirectional

Group II – GS1 DataBar Expanded (RSS Expanded)

This group consists of the following:

- ▶ GS1 DataBar Expanded
- ▶ GS1 DataBar Expanded Stacked

Group III – GS1 DataBar Limited (RSS Limited)

This group consists of the following:

- ▶ GS1 DataBar Limited

3.13.1 SELECT CODE ID

Select a desired Code ID to use:

- ▶ "]e0" (GS1 DataBar Code ID)
- ▶ "]c1" (GS1-128 Code ID)

Use "]c1"



100517



*Use "]e0"



100516



3.13.2 GS1 DATABAR OMNIDIRECTIONAL (RSS-14)



<p>Enable RSS-14 & RSS Expanded (Groups I, II)</p>	 100349
<p>*Disable</p>	 100348

The settings below apply to Group I symbologies only:

- ▶ GS1 DataBar Omnidirectional
- ▶ GS1 DataBar Truncated
- ▶ GS1 DataBar Stacked
- ▶ GS1 DataBar Stacked Omnidirectional



Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

<p>*Transmit RSS-14 Code ID</p>	 100523
<p>Do Not Transmit</p>	 100522

Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

<p>*Transmit RSS-14 Application ID</p>	 100529
<p>Do Not Transmit</p>	 100528

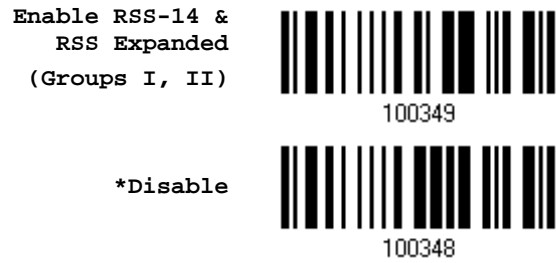
GS1 Formatting for GS1 DataBar Omnidirectional

Decide whether to enable GS1 formatting for GS1 DataBar Omnidirectional.





3.13.3 GS1 DATABAR EXPANDED (RSS EXPANDED)

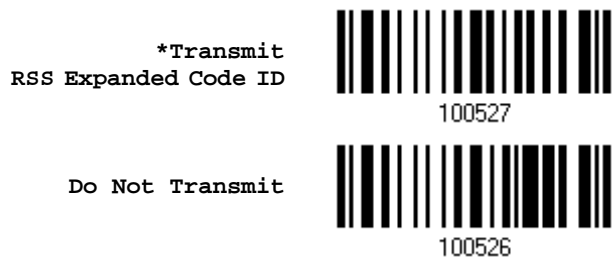


The settings below apply to Group II symbologies only:

- ▶ GS1 DataBar Expanded
- ▶ GS1 DataBar Expanded Stacked

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.



GS1 Formatting for GS1 DataBar Expanded

Decide whether to enable GS1 formatting for GS1 DataBar Expanded.



3.13.4 GS1 DATABAR LIMITED (RSS LIMITED)

**Enable RSS Limited
(Group III)**



***Disable**



Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

***Transmit
RSS Limited Code ID**



Do Not Transmit



Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

***Transmit
RSS Limited
Application ID**



Do Not Transmit



GS1 Formatting for GS1 DataBar Limited

Decide whether to enable GS1 formatting for GS1 DataBar Limited.

Enable



***Disable**



3.13.5 CONVERT TO UPC/EAN

This only applies to GS1 DataBar Omnidirectional and GS1 DataBar Limited barcodes not decoded as part of a Composite barcode.

- ▶ Convert to EAN-13: It will strip the leading "010" from barcodes.
"01" is the Application ID and must be followed by a single zero (the first digit encoded).
- ▶ Convert to UPC-A: It will strip the leading "0100" from barcodes.
"01" is the Application ID and must be followed by two or more zeros (but not six zeros).

Convert to UPC/EAN



*Do Not Convert



3.13.6 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the GS control character to human readable character).

Enable Field
Separator...



- 1) Read the barcode above to enable field separator.
- 2) Read the "[Hexadecimal System](#)" barcode on page 196 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.



3.13.7 APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AIMark1) or right (AIMark2) of an application ID (AI) for the purpose of labeling it when formatting the GS1 data.



- 1) Read the barcode above to add a mark to the left (AIMark1)/right (AIMark2) of an application ID.
- 2) Read the "[Hexadecimal System](#)" barcode on page 196 for the desired character. Read '00' if you want to remove the AI mark.
- 3) Read the "Validate" barcode to complete this setting.



3.14 MSI

Enable



100345

*Disable



100344

3.14.1 VERIFY CHECK DIGIT

Select one of the three calculations to verify check digit(s) when decoding barcodes. If incorrect, the barcode will not be accepted.

*Single Modulo 10



100448

Double Modulo 10



100449

Modulo 10 & 11



100450

3.14.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit(s) in the data being transmitted.

*Last Digit Not Transmitted



100452

Both Digits Transmitted



100453

Both Digits Not Transmitted



100454



3.14.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



100613

**Enable Fixed
Length(s)...**



100612

- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



100614

**Min. Length (*4) or
Fixed Length 2**



100615

- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.15 EAN-8

EAN-8

*Enable EAN-8
(No Addon)



Disable



EAN-8 Addon 2

Enable EAN-8 Addon 2



*Disable



EAN-8 Addon 5

Enable EAN-8 Addon 5



*Disable



3.15.1 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit EAN-8
Check Digit



Do Not Transmit



3.16 EAN-13

EAN-13

***Enable EAN-13
(No Addon)**



100333

Disable



100332

EAN-13 Addon 2

Enable EAN-13 Addon 2



100335

***Disable**



100334

EAN-13 Addon 5

Enable EAN-13 Addon 5



100337

***Disable**

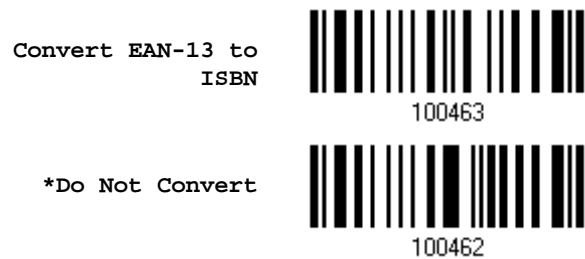


100336



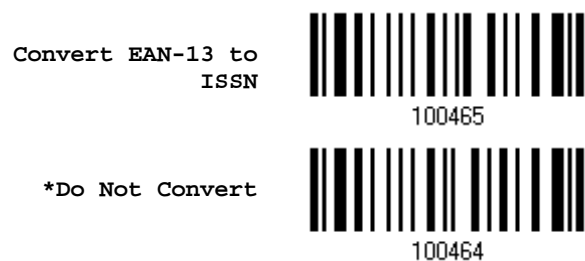
3.16.1 CONVERT TO ISBN

Decide whether to convert the EAN-13 barcode, starting with 978 and 979, to ISBN.



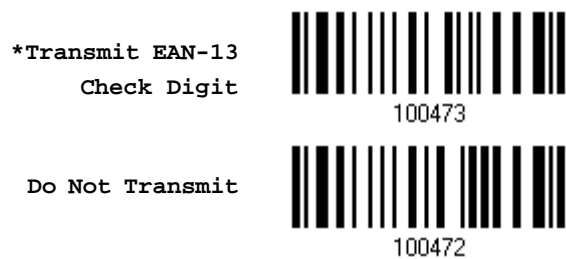
3.16.2 CONVERT TO ISSN

Decide whether to convert the EAN-13 barcode, starting with 977 to ISSN.



3.16.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.



3.17 UCC COUPON EXTENDED CODE

Decide whether to decode the following barcodes as Coupon Code.

- ▶ UPC-A barcodes starting with digit "5"
- ▶ EAN-13 barcodes starting with digits "99"
- ▶ UPC-A/EAN-128 Coupon Codes

Enable



102003

*Disable



102002

Note: Depending on requirements, UPC-A, EAN-13 and EAN-128 must be enabled first!



3.18 UPC-A

UPC-A

***Enable UPC-A
(No Addon)**



100339

Disable



100338

UPC-A Addon 2

Enable UPC-A Addon 2



100341

***Disable**



100340

UPC-A Addon 5

Enable UPC-A Addon 5



100343

***Disable**



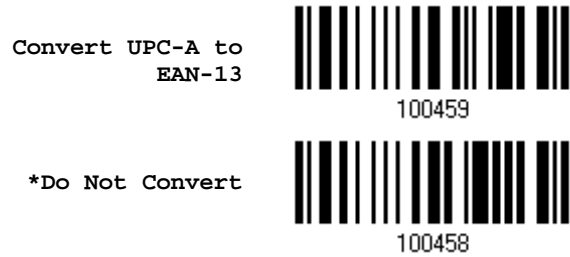
100342



3.18.1 CONVERT TO EAN-13

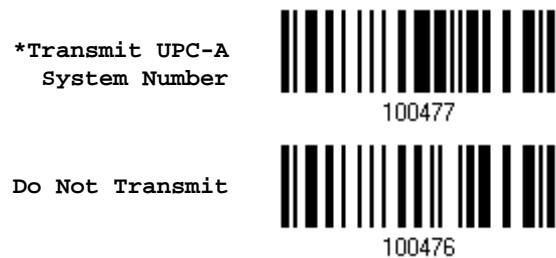
Decide whether to expand the read UPC-A barcode, as well as its addons, into EAN-13.

- ▶ After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g. Check Digit).



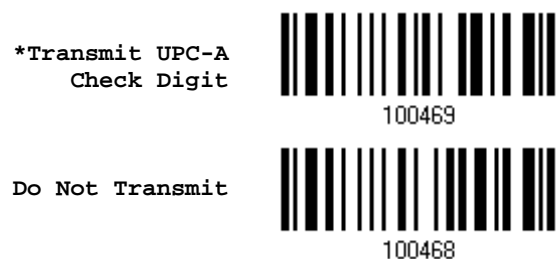
3.18.2 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.



3.18.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.



3.19 UPC-E

UPC-E

***Enable UPC-E
(No Addon)**



100321

Disable



100320

UPC-E Addon 2

Enable UPC-E Addon 2



100323

***Disable**



100322

UPC-E Addon 5

Enable UPC-E Addon 5



100325

***Disable**



100324



3.19.1 SELECT SYSTEM NUMBER

Decide whether to decode the ordinary UPC-E barcodes only or both UPC-E0 and UPC-E1 barcodes.

- ▶ System number 0 enabled for decoding UPC-E0 barcodes.
- ▶ System number 1 enabled for decoding UPC-E1 barcodes.

System Number 0 & 1



100479

*System Number 0 Only



100478

Warning: Because of the way system number 1 is encoded, if both system numbers are enabled, the user might suffer from short scanning UPC-A or EAN-13 barcodes into UPC-E1 barcodes.

3.19.2 CONVERT TO UPC-A

Decide whether to expand the read UPC-E barcode, as well as its addons, into UPC-A.

- ▶ After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g. System Number, Check Digit).

Convert UPC-E to
UPC-A



100457

*Do Not Convert



100456



3.19.3 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.

Transmit UPC-E
System Number



*Do Not Transmit



3.19.4 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UPC-E
Check Digit



Do Not Transmit



3.20 CODE 11

Enable



102007

*Disable



102006

3.20.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit(s). If incorrect, the barcode will not be accepted.

Verify One
Check Digit



102244

Verify Two
Check Digit



102245

*Do Not Verify



102243

3.20.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit(s) in the data being transmitted.

Transmit Code 11
Check Digit



102107

*Do Not Transmit



102106

Note: "Verify Check Digit" must be enabled first.



3.20.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

- 1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

***Enable Max./Min.
Length (1~55)...**



**Enable Fixed
Length(s)...**



- 2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.
Repeat steps 2~4 for Min. Length or Fixed Length 2.

**Max. Length (*55) or
Fixed Length 1**



**Min. Length (*4) or
Fixed Length 2**



- 3) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.21 COMPOSITE CODE

3.21.1 COMPOSITE CC-A/B

Decide whether to enable Composite CC-A/B.



Decide whether to enable GS1 formatting for Composite CC-A/B. When enabled, the field separator and application ID mark will be automatically added to the output data.

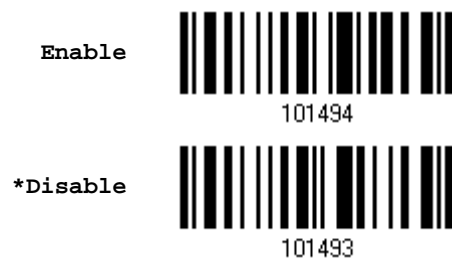


3.21.2 COMPOSITE CC-C

Decide whether to enable Composite CC-C.



Decide whether to enable GS1 formatting for Composite CC-C.



3.21.3 COMPOSITE TLC-39

Enable Composite
TLC-39



*Disable



3.21.4 UPC COMPOSITE MODE

UPC barcodes can be “linked” with a 2D barcode during transmission as if they were one barcode.

- ▶ **UPC Never Linked**

Transmit UPC barcodes regardless of whether a 2D barcode is detected.

- ▶ **UPC Always Linked**

Transmit UPC barcodes and the 2D portion. If the 2D portion is not detected, the UPC barcode will not be transmitted.

Note: CC-A/B or CC-C must be enabled!

- ▶ **Auto-discriminate UPC Composites**

Transmit UPC barcodes as well as the 2D portion if present.

UPC Never Linked



*UPC Always Linked



Auto-discriminate



3.21.5 GS1-128 EMULATION MODE FOR UCC/EAN COMPOSITE CODES

Decide whether to transmit UCC/EAN Composite Code data as if it was encoded in GS1-128 barcodes.

Enable GS1-128
Emulation Mode



*Disable



3.22 US POSTAL CODE

3.22.1 US POSTNET

*Enable US Postnet



102017

Disable



102016

3.22.2 US PLANET

*Enable US Planet



102019

Disable



102018

3.22.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit US Postal
Check Digit



102111

Do Not Transmit



102110



3.23 UK POSTAL CODE

3.23.1 UK POSTAL

*Enable UK Postal



102021

Disable



102020

3.23.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UK Postal
Check Digit



102109

Do Not Transmit



102108



3.24 MORE POSTAL CODE

3.24.1 JAPAN POSTAL

***Enable Japan Postal**



102023

Disable



102022

3.24.2 AUSTRALIAN POSTAL

***Enable Australian Postal**



102025

Disable



102024

3.24.3 DUTCH POSTAL

***Enable Dutch Postal**



102027

Disable



102026

3.24.4 USPS 4CB/ONE CODE/INTELLIGENT MAIL

**Enable USPS 4CB/
One Code/
Intelligent Mail**



102029

***Disable**



102028



3.24.5 UPU FICS POSTAL

Enable UPU FICS
Postal



*Disable



3.25 2D SYMBOLOGIES

3.25.1 PDF417

***Enable PDF417**



102033

Disable



102032

3.25.2 MicroPDF417

Enable MicroPDF417



102035

***Disable**

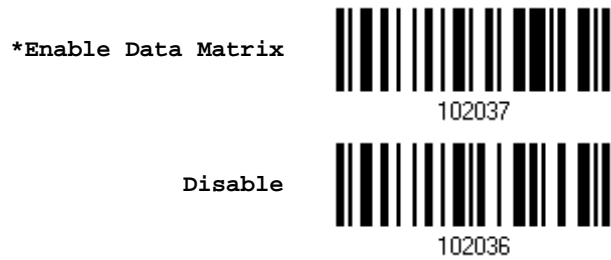


102034



3.25.3 DATA MATRIX

Decide whether to enable Data Matrix barcodes.



Decide whether to enable GS1 formatting for Data Matrix barcodes. When enabled, the field separator and application ID mark will be automatically added to the output data.



Data Matrix Mirror

Decide whether to decode mirror image Data Matrix barcodes.

- ▶ Never — do not decode Data Matrix barcodes that are mirror images.
- ▶ Always — decode only Data matrix barcodes that are mirror images.
- ▶ Auto — decode both mirrored and unmirrored Data Matrix barcodes.



3.25.4 MAXICODE

*Enable Maxicode



102039

Disable



102038

3.25.5 QR CODE

*Enable QR Code



102041

Disable



102040

3.25.6 MicroQR

*Enable MicroQR



102043

Disable



102042

3.25.7 AZTEC

*Enable Aztec



102045

Disable



102044



3.26 MACRO PDF

Macro PDF is a special feature for concatenating multiple PDF barcodes into one file, known as Macro PDF417 or Macro MicroPDF417.

Note: When printing barcodes, keep each Macro PDF sequence separate, as each has a unique identifier. Do not mix barcodes from several Macro PDF sequences, even if they encode the same data. When scan Macro PDF sequences, scan the entire Macro PDF sequence without interruption!

3.26.1 TRANSMIT/DECODE MODE

Decide how to handle Macro PDF decoding.

▶ Buffer All Symbols / Transmit Macro PDF When Complete

Transmit all decoded data from an entire Macro PDF sequence only when the entire sequence is scanned and decoded. If the decoded data exceeds the limit of 50 symbols, no transmission because the entire sequence was not scanned!

▶ Transmit Any Symbol in Set / No Particular Order

Transmit data from each Macro PDF symbol as decoded, regardless of the sequence.

▶ Passthrough All Symbols

Transmit and decode all Macro PDF symbols and perform no processing. In this mode, the host is responsible for detecting and parsing the Macro PDF sequences.

Buffer All Symbols /
Transmit When Complete



102186

Transmit Any Symbol in Set /
No Particular Order



102187

*Passthrough All Symbols



102190



3.26.2 ESCAPE CHARACTERS

When enabled, it uses the backslash "\" as an Escape character for systems that can process transmissions containing special data sequences. It will format special data according to the Global Label Identifier (GLI) protocol, which only affects the data portion of a Macro PDF symbol transmission. The Control Header, if enabled, is always sent with GLI formatting.



3.26.3 TRANSMIT CONTROL HEADER

The control header contains the segment index and file ID. For example, the field may be "\92800000\725\120\343". The five digits after the \928 are the segment index (or block index), and \725\120\343 is the file ID.

- ▶ Enable this when selecting "Transmit Any Symbol in Set/ No Particular Order".
- ▶ Disable this when selecting "Buffer All Symbols/Transmit Macro PDF When Complete".
- ▶ This option has no effect when selecting "Passthrough All Symbols".



DEFINING OUTPUT FORMAT

The scanner allows configuring in which format the collected data will be output to the host computer. Barcode read by the scanner will be processed in the following sequence –

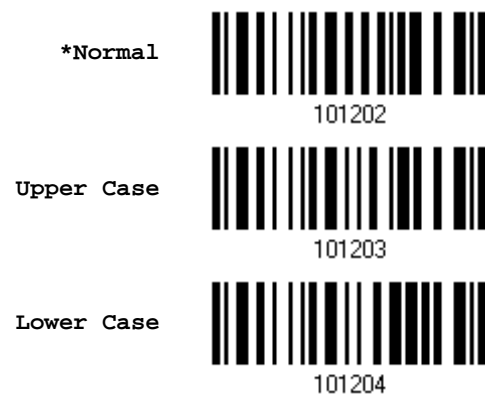
- 1) Perform character substitution on the data scanned.
- 2) Add [Code ID](#) and [Length Code](#) to the front of the data: [Code ID][Length Code][Data]
- 3) Process the whole data in step 2 with user formats. Data is now divided into fields by user specified rules. Refer to [Chapter 5 Applying Formats for Data Editing](#).
- 4) Add [Prefix Code](#) and [Suffix Code](#) before transmission: [Prefix Code][Processed Data][Suffix Code]

IN THIS CHAPTER

4.1 Letter Case	119
4.2 Character Substitution	120
4.3 Prefix/Suffix Code	131
4.4 Code ID	133
4.5 Length Code	140
4.6 Multi-Barcode Editor	148
4.7 Removal of Special Character	152
4.8 AIM Code ID	152

4.1 LETTER CASE

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case. Ignoring the original letter case, select [Upper Case] to output data in upper case only; otherwise, select [Lower Case] to output data in lower case only.



4.2 CHARACTER SUBSTITUTION

Character substitution is performed on every occurrence of the first character specified. If only one character is specified, every occurrence of that character in the barcode will be taken away.

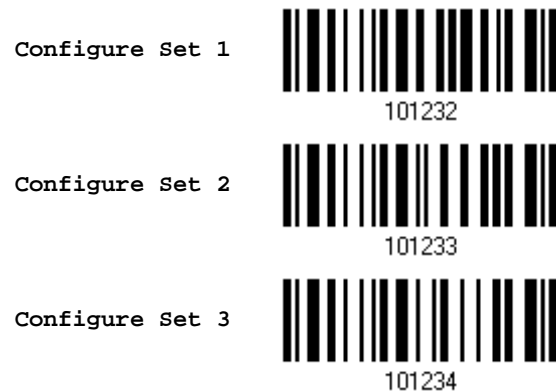
- ▶ The first character will be replaced by the second character(s).
- ▶ Up to three sets of character substitution can be configured.
- ▶ If “Keyboard Wedge” or “USB HID” is configured for interface, [Key Type](#) and [Key Status](#) will then become applicable. Decide whether or not to apply Key Status when “Normal Key” is selected for Key Type.

Key Type		Key Status
Scan Code	Only 1 scan code value is allowed. Refer to 4.2.1 Select a Set for Character Substitution .	N/A
Normal Key	Up to 3 character strings are allowed.	<ul style="list-style-type: none"> ▶ Add Shift ▶ Add Left Ctrl ▶ Add Left Alt ▶ Add Right Ctrl ▶ Add Right Alt Refer to Keyboard Wedge Table .

Note: The character substitution is performed only on the barcode itself and before the processing of editing formats. It is not applicable to the Prefix/Suffix Code, Code ID, Length Code, or any Additional Field.



4.2.1 SELECT A SET FOR CHARACTER SUBSTITUION



- 1) Read the barcode above to enable character substitution by set.

For example, have the scanner read the "Set 1" barcode to configure the first set of character substitution. The scanner will respond with one short beep, high tone, to indicate more setup barcodes are required.

- 2) Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character substitution. For example,

KEY TYPE = NORMAL

- ▶ Read "3", "0", "2", and "D" to replace the character "0" with a dash "-".
- ▶ Read "3", "0", "2", "D", "3", and "0" to replace the character "0" with a dash "-0".

KEY TYPE = SCAN CODE

Replace the character "0" with "a" (= "1C" on the scan code table):

1. Read "3" and "0".
2. Read the "Scan Code" barcode.
3. Read "1" and "C".

KEY TYPE = NORMAL + KEY STATUS = SHIFT

Replace the character "0" with "!" (= "Shift" + "1" on keyboard):

1. Read "3" and "0".
2. Read the "Add Shift" barcode.
3. Read "3" and "1".

- 3) Read the "Validate" barcode to complete this setting. (The defined set or sets will be applied to all symbologies by default.)



4.2.2 SYMBOLOGIES FOR CHARACTER SUBSTITUTION (ALL 3 SETS)

By default character substitution will be performed on all symbologies. If the character substitution is not desired with one or more symbologies, read the “Do Not Apply” barcode for each undesired symbologies and all the three sets will be ignored for them.

Character Substitution for Codabar

*Apply



101253

Do Not Apply



101252

Character Substitution for Code 39

*Apply



101241

Do Not Apply



101240

Character Substitution for Trioptic Code 39

*Apply



102607

Do Not Apply



102606

Character Substitution for Code 93

*Apply



101255

Do Not Apply



101254



Character Substitution for Code 128

*Apply	 101257
Do Not Apply	 101256

Character Substitution for GS1-128

*Apply	 101259
Do Not Apply	 101258

Character Substitution for ISBT 128 (1504SE not supported)

*Apply	 101293
Do Not Apply	 101292

Character Substitution for EAN-8 (No Addon)

*Apply	 101267
Do Not Apply	 101266

Character Substitution for EAN-8 Addon 2

*Apply	 101269
Do Not Apply	 101268



Character Substitution for EAN-8 Addon 5

*Apply	 101271
Do Not Apply	 101270

Character Substitution for EAN-13 (No Addon)

*Apply	 101273
Do Not Apply	 101272

Character Substitution for EAN-13 Addon 2

*Apply	 101275
Do Not Apply	 101274

Character Substitution for EAN-13 Addon 5

*Apply	 101277
Do Not Apply	 101276

Character Substitution for Italian Pharmacode

*Apply	 101243
Do Not Apply	 101242



Character Substitution for Industrial 25

*Apply	 101247
Do Not Apply	 101246


Character Substitution for Interleaved 25

*Apply	 101249
Do Not Apply	 101248

Character Substitution for Matrix 25

*Apply	 101251
Do Not Apply	 101250

Character Substitution for Chinese 25

*Apply	 102617
Do Not Apply	 102616

Character Substitution for MSI


*Apply	 101285
Do Not Apply	 101284




Character Substitution for GS1 DataBar

*Apply	 101291
Do Not Apply	 101290

Character Substitution for UPC-A (No Addon)

*Apply	 101279
Do Not Apply	 101278

Character Substitution for UPC-A Addon 2

*Apply	 101281
Do Not Apply	 101280

Character Substitution for UPC-A Addon 5

*Apply	 101283
Do Not Apply	 101282

Character Substitution for UPC-E (No Addon)

*Apply	 101261
Do Not Apply	 101260



Character Substitution for UPC-E Addon 2

*Apply	 101263
Do Not Apply	 101262


Character Substitution for UPC-E Addon 5

*Apply	 101265
Do Not Apply	 101264

Character Substitution for UCC Coupon Extended Code

*Apply	 102605
Do Not Apply	 102604

Character Substitution for Code 11



*Apply	 102609
Do Not Apply	 102608

Character Substitution for Composite CC-A/B



*Apply	 102611
Do Not Apply	 102610



Character Substitution for Composite CC-C

*Apply	 102613
Do Not Apply	 102612

Character Substitution for Composite TLC-39

*Apply	 102615
Do Not Apply	 102614

Character Substitution for US Postnet

*Apply	 102619
Do Not Apply	 102618

Character Substitution for US Planet

*Apply	 102621
Do Not Apply	 102620

Character Substitution for UK Postal

*Apply	 102623
Do Not Apply	 102622



Character Substitution for Japan Postal

*Apply	
	102625
Do Not Apply	
	102624

Character Substitution for Australian Postal

*Apply	
	102627
Do Not Apply	
	102626

Character Substitution for Dutch Postal

*Apply	
	102629
Do Not Apply	
	102628

Character Substitution for USPS 4CB/One Code/Intelligent Mail

*Apply	
	102631
Do Not Apply	
	102630

Character Substitution for UPU FICS Postal

*Apply	
	102633
Do Not Apply	
	102632



Character Substitution for PDF417

*Apply	 102635
Do Not Apply	 102634

Character Substitution for MicroPDF417

*Apply	 102637
Do Not Apply	 102636

Character Substitution for Data Matrix

*Apply	 102639
Do Not Apply	 102638

Character Substitution for Maxicode

*Apply	 102641
Do Not Apply	 102640

Character Substitution for QR Code

*Apply	 102643
Do Not Apply	 102642



Character Substitution for MicroQR



Character Substitution for Aztec



4.3 PREFIX/SUFFIX CODE

By default, there is no prefix code, and [ENTER] or [CR] (Carriage Return) is configured to be suffix code. Up to 8 characters can be configured, for example, "Barcode_", and have the string appear in front of the barcode read, like this – "Barcode_1234567890".

- ▶ If "Keyboard Wedge" or "USB HID" is configured for interface, [Key Type](#) and [Key Status](#) will then become applicable. Decide whether to apply Key Status when select "Normal Key" for Key Type.

Key Type		Key Status
Scan Code	Up to 4 scan code values are allowed.	N/A
Normal Key	Up to 8 character strings are allowed.	<ul style="list-style-type: none"> ▶ Add Shift ▶ Add Left Ctrl ▶ Add Left Alt ▶ Add Right Ctrl ▶ Add Right Alt Refer to Keyboard Wedge Table .





- 1) Read the barcode above to apply prefix code or suffix code separately, and follow steps 2~3. (Max. 8 characters each)
- 2) Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string. For example, read "2" and "B" for the scanner to prefix or suffix the character [+].
- 3) Read the "Validate" barcode to complete this setting.



4.4 CODE ID

Up to two characters for Code ID can be configured for each symbology. To make the Code ID configuration easier, the scanner provides five pre-defined Code ID sets that can select one and make necessary changes on it.

- ▶ If “Keyboard Wedge” or “USB HID” is configured for interface, [Key Type](#) and [Key Status](#) will then become applicable. Decide whether to apply Key Status when select “Normal Key” for Key Type.

Key Type		Key Status
Scan Code	Only 1 scan code value is allowed.	N/A
Normal Key	Up to 2 character strings are allowed.	<ul style="list-style-type: none"> ▶ Add Shift ▶ Add Left Ctrl ▶ Add Left Alt ▶ Add Right Ctrl ▶ Add Right Alt Refer to Keyboard Wedge Table .

Note: "]C1" is the Code ID of GS1-128 (EAN-128) barcodes; "]e0" is the default Code ID of GS1 DataBar (RSS) barcodes.

4.4.1 SELECT PRE-DEFINED CODE ID

Apply Code ID Set 1	 109961
Apply Code ID Set 2	 109962
Apply Code ID Set 3	 109963
Apply Code ID Set 4	 109964
Apply Code ID Set 5	 109965



Code ID options	Set 1	Set 2	Set 3	Set 4	Set 5
Code 39	A	C	Y	M	A
Trioptic Code 39	A	C	Y	M	X
Italian Pharmacode	A	C	Y	M	A
Industrial 25	C	H	H	H	S
Interleaved 25	D	I	Z	I	S
Matrix 25	E	G	G	G	S
Chinese 25	Q	M	P	S	X
Codabar	F	N	X	N	F
Code 93	I	L	L	L	G
Code 128	H	K	K	K	C
ISBT 128 (1504SE not supported)	H	K	K	K	C
UPC-E	S	E	C	E	E
EAN-8	P	B	B	FF	E
EAN-13	M	A	A	F	E
UPC-A	J	A	A	A	E
MSI	V	V	D	P	M
UCC Coupon Code	G	F	I	C	C
Code 11	K	J	J	D	H
Composite CC-A/B	L	X	M	J	La
Composite CC-C	N	Y	N	O	Lc
Composite TLC-39	O	Z	O	R	L2
US Postnet	h	a	s	i	X
US Planet	i	b	t	j	X
UK Postal	j	c	u	k	X
Japan Postal	k	d	v	l	X
Australian Postal	l	e	w	m	X
Dutch Postal	m	f	x	n	X
USPS 4 CB / One Code / Intelligent Mail	n	g	y	o	X
UPU FICS Postal	o	h	z	p	X
PDF417	a	O	W	T	L
MicroPDF417	b	P	V	U	L
Data Matrix	c	Q	U	V	d
Maxicode	d	R	T	W	U
QR Code	e	S	S	X	Q



MicroQR	f	T	R	Y	Q
Aztec	g	U	Q	Z	z
IATA	z	z	r	h	S
Macro PDF417	p	i	a	q	L
Macro MicroPDF417	q	j	b	r	L















4.4.2 CHANGE CODE ID

- 1) Read the barcode below to change code ID of a specific symbology.
- 2) Read the “[Hexadecimal Value](#)” barcode on page 196 for the desired character string. For example, read “4” and “4” for applying the character [D] for Code ID.
- 3) Read the “Validate” barcode to complete this setting.

Note: 1504SE is not supported by the ISBT 128 symbology.

Configure Code ID for Codabar	 101456
Configure Code ID for Code 39	 101450
Configure Code ID for Trioptic Code 39	 102566
Configure Code ID for Code 93	 101457
Configure Code ID for Code 128	 101458
Configure Code ID for ISBT 128	 101466
Configure Code ID for EAN-8	 101460
Configure Code ID for EAN-13	 101461
Configure Code ID for Italian Pharmacode	 101451
Configure Code ID for Industrial 25	 101453



Configure Code ID for Interleaved 25	
	101454
Configure Code ID for Matrix 25	
	101455
Configure Code ID for Chinese 25	
	102571
Configure Code ID for MSI	
	101463
Configure Code ID for UPC-A	
	101462
Configure Code ID for UPC-E	
	101459
Configure Code ID for UCC Coupon Code	
	102565
Configure Code ID for Code 11	
	102567
Configure Code ID for Composite CC-A/B	
	102568
Configure Code ID for Composite CC-C	
	102569
Configure Code ID for Composite TLC-39	
	102570
Configure Code ID for US Postnet	
	102572



Configure Code ID for
US Planet



102573

Configure Code ID for
UK Postal



102574

Configure Code ID for
Japan Postal



102575

Configure Code ID for
Australian Postal



102576

Configure Code ID for
Dutch Postal



102577

Configure Code ID for
USPS 4CB / One Code /
Intelligent Mail



102578

Configure Code ID for
UPU FICS Postal



102579

Configure Code ID for
PDF417



102580

Configure Code ID for
MicroPDF417



102581

Configure Code ID for
Data Matrix



102582

Configure Code ID for
Maxicode



102583

Configure Code ID for
QR Code



102584



Configure Code ID for MicroQR	 102585
Configure Code ID for Aztec	 102586
Configure Code ID for IATA	 102587
Configure Code ID for Macro PDF417	 102588
Configure Code ID for Macro MicroPDF417	 102589

4.4.3 CLEAR CODE ID SETTINGS

Clear All Code ID Settings	 109960
-------------------------------	---



4.5 LENGTH CODE

A 4-digit code representing the length of barcode data (character count) can be inserted in front of data being transmitted. Such "Length" code can be individually enabled or disabled for each symbology.

Length Code for Codabar

Apply



101413

*Do Not Apply



101412

Length Code for Code 39

Apply



101401

*Do Not Apply



101400

Length Code for Trioptic Code 39

Apply



102505

*Do Not Apply



102504

Length Code for Code 93

Apply



101415

*Do Not Apply



101414



Length Code for Code 128

Apply	 101417
*Do Not Apply	 101416

Length Code for GS1-128 & GS1 DataBar

Apply	 101419
*Do Not Apply	 101418

Length Code for ISBT 128 (1504SE is not supported by the ISBT 128 symbology)

Apply	 101435
*Do Not Apply	 101434

Length Code for EAN-8

Apply	 101423
*Do Not Apply	 101422

Length Code for EAN-13

Apply	 101425
*Do Not Apply	 101424



Length Code for Italian Pharmacode

Apply



101403

*Do Not Apply



101402

Length Code for Industrial 25

Apply



101407

*Do Not Apply



101406

Length Code for Interleaved 25

Apply



101409

*Do Not Apply



101408

Length Code for Matrix 25

Apply



101411

*Do Not Apply



101410

Length Code for Chinese 25

Apply



102515

*Do Not Apply



102514



Length Code for MSI

Apply	 101429
*Do Not Apply	 101428

Length Code for UPC-A

Apply	 101427
*Do Not Apply	 101426

Length Code for UPC-E

Apply	 101421
*Do Not Apply	 101420

Length Code for UCC Coupon Extended Code

Apply	 102503
*Do Not Apply	 102502

Length Code for Code 11

Apply	 102507
*Do Not Apply	 102506



Length Code for Composite CC-A/B

Apply



102509

*Do Not Apply



102508

Length Code for Composite CC-C

Apply



102511

*Do Not Apply



102510

Length Code for Composite TLC-39

Apply



102513

*Do Not Apply



102512

Length Code for US Postnet

Apply



102517

*Do Not Apply



102516

Length Code for US Planet

Apply



102519

*Do Not Apply



102518



Length Code for UK Postal

Apply



102521

*Do Not Apply



102520

Length Code for Japan Postal

Apply



102523

*Do Not Apply



102522

Length Code for Australian Postal

Apply



102525

*Do Not Apply



102524

Length Code for Dutch Postal

Apply



102527

*Do Not Apply



102526

Length Code for USPS 4CB/One Code/Intelligent Mail

Apply



102529

*Do Not Apply



102528



Length Code for UPU FICS Postal

Apply



102531

*Do Not Apply



102530

Length Code for PDF417

Apply



102533

*Do Not Apply



102532

Length Code for MicroPDF417

Apply



102535

*Do Not Apply



102534

Length Code for Data Matrix

Apply



102537

*Do Not Apply



102536

Length Code for Maxicode

Apply



102539

*Do Not Apply



102538



Length Code for QR Code

Apply



102541

*Do Not Apply



102540

Length Code for MicroQR

Apply



102543

*Do Not Apply



102542

Length Code for Aztec

Apply



102545

*Do Not Apply



102544



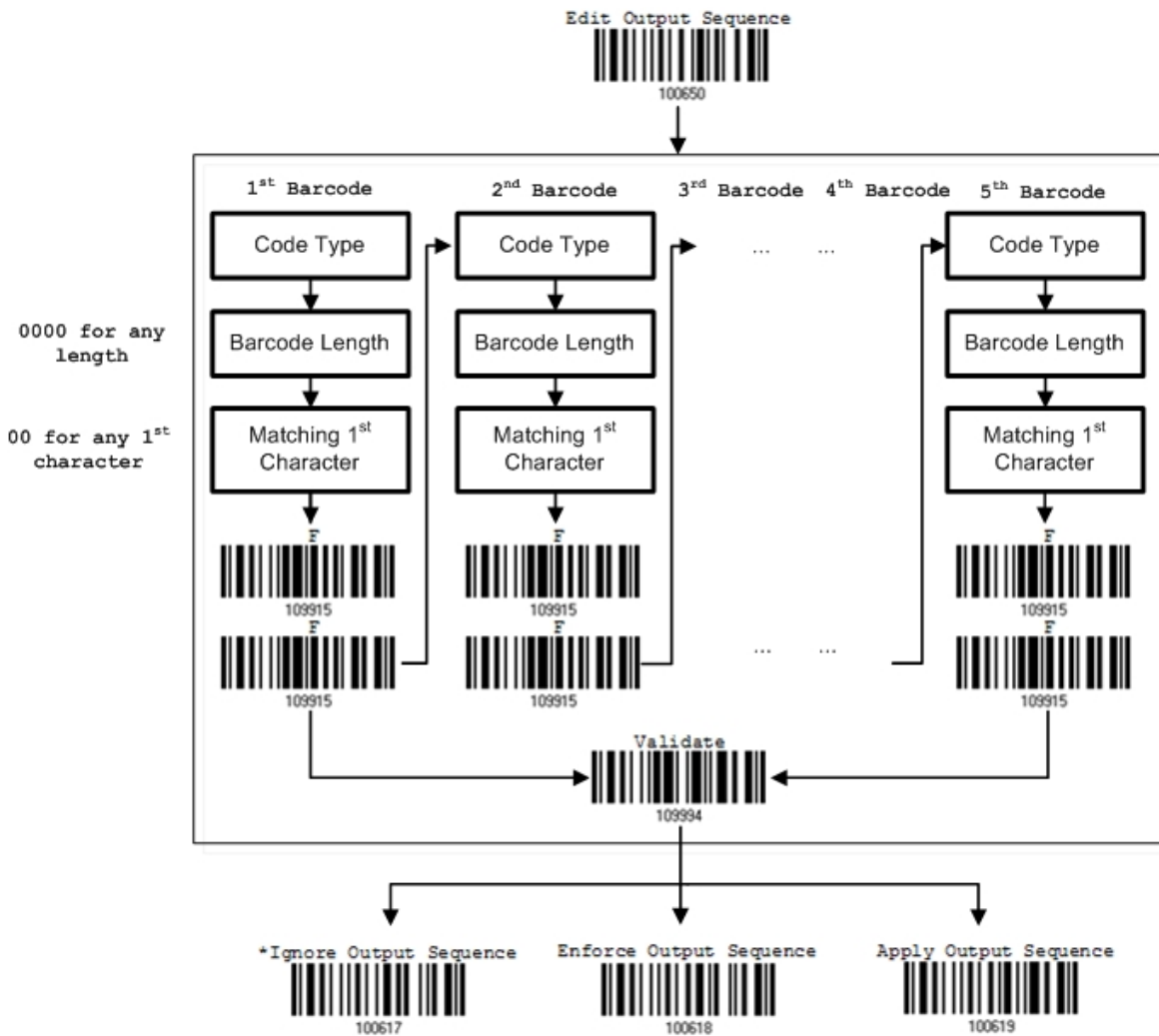
4.6 MULTI-BARCODE EDITOR

The Multi-Barcode Editor allows deciding the output sequence of a concatenation of barcodes. Up to five barcodes can be specified. Enabling this mode will force the scanner to apply Laser mode as the scan mode. For 1504/1504SE to concatenate barcodes, the maximum output data length of all the barcodes is 10 KB after configuration. When the data length exceeds 10 KB, the concatenation will not take effect.

Note: The Multi-Barcode Editor has nothing to do with [Multi-Barcode Mode](#).

The barcodes that are found meeting the specified criteria below will be arranged in the desired sequence.

- ▶ Code Type
- ▶ 4-digit barcode length, excluding prefix, suffix, length code, etc.
- ▶ Matching the first character of barcode data



4.6.1 EDIT A CONCATENATION OF BARCODES

Edit Output Sequence



- 1) Read the barcode above to start editing a concatenation of barcodes.
- 2) Code Type setting – read the “[Hexadecimal Value](#)” barcode on page 196 for Code Type of the (first) barcode. For example, read “4” and “1” for Code 39.

Code Type	Symbology	Code Type	Symbology
40 (@)	ISBT 128 (1504SE not supported)		
41 (A)	Code 39		
42 (B)	Italian Pharmacode		
43 (C)	N/A		
44 (D)	Industrial 25	64 (d)	TLC-39 (TCIF Linked Code 39)
45 (E)	Interleaved 25	65 (e)	Trioptic Code 39
46 (F)	Matrix 25		
47 (G)	Codabar (NW7)	67 (g)	Code 11
48 (H)	Code 93		
49 (I)	Code 128		
4A (J)	UPC-E0 / UPC-E1	6A (j)	Composite CC-C
4B (K)	UPC-E with Addon 2	6B (k)	PDF417
4C (L)	UPC-E with Addon 5	6C (l)	MicroPDF417
4D (M)	EAN-8	6D (m)	Data Matrix
4E (N)	EAN-8 with Addon 2	6E (n)	Maxicode
4F (O)	EAN-8 with Addon 5	6F (o)	QR Code
50 (P)	EAN-13	70 (p)	US Postnet
51 (Q)	EAN-13 with Addon 2	71 (q)	US Planet
52 (R)	EAN-13 with Addon 5	72 (r)	UK Postal
53 (S)	MSI	73 (s)	Japan Postal
54 (T)	N/A	74 (t)	Australian Postal
55 (U)	GS1-128 (EAN-128)	75 (u)	Dutch Postal
56 (V)	UPC-A	76 (v)	Composite CC-A/B
57 (W)	UPC-A with Addon 2	77 (w)	Macro PDF417
58 (X)	UPC-A with Addon 5	78 (x)	Macro MicroPDF417



		79 (y)	Chinese 25
5A (Z)	N/A	7A (z)	Aztec
5B ([)	GS1 DataBar (RSS)	7B ({)	Micro QR
		7C ()	USPS 4CB / One Code / Intelligent Mail
		7D (})	UPU FICS Postal
		7E (~)	UCC Coupon Extended Code

- 3) Barcode Length setting – read the [“Decimal Value”](#) barcode on page 195 for the 4-digit length of the (first) barcode. For example, read “0065” for barcode length of 65 characters or read “0000” for any length.

Note: If not reading 0000 for any length, the 4-digit length must exclude prefix, suffix (0x0d by default), length code, etc.

- 4) Matching Character setting – read the [“Hexadecimal Value”](#) barcode on page 196 for the 1st character that must be found matching in the (first) barcode. For example, read “4” and “1” for matching character “A” as the first character in the barcode or read “00” for any character.
- 5) Read twice the “F” barcode on page 196 (“FF”) to complete the setting of each barcode.
- 6) Read the “Validate” barcode to end the editing of the barcode set.



4.6.2 ACTIVATE THE CONCATENATION OF BARCODES

By default, the output sequence editing of the concatenation of barcodes is not applied.

When “Enforce Output Sequence” is enabled, all barcodes read by the scanner must meet with the criteria for the concatenation. If data is found excluded from all output sequence sets (= not meeting with the criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.

When “Apply Output Sequence” is enabled, only barcodes found meeting with the criteria are counted for the concatenation. Those found not meeting with the criteria are processed normally and individually.

Note: When it requires reading more barcodes to complete the “output sequence” requirements, the scanner will respond with one short beep (low tone). After reading an acceptable barcode, its LED indicator will become solid green and go off quickly (= Good Read).

Upon completion of reading acceptable barcodes, the scanner will respond with one short beep (high tone) and its LED indicator will become solid green and go off quickly (= Good Read).



Warning: When disable the Multi-Barcode Editor later, the scan mode remains unchanged. If Laser mode is not desired, proceed to select a scan mode best suits the application.



4.7 REMOVAL OF SPECIAL CHARACTER

Specify only 1 character, but it will remove every matching character encountered from the starting position of barcode data until a different character is met. For example, if it is configured to remove the character "0" (hex value is "30"), one or more zeros will be stripped off the barcode data "012345" and "00012345". However, for barcode data "010333", only the first zero will be stripped off.

Remove Special
Character



101470

- 1) Read the barcode above to remove the specified character.
- 2) Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string. For example, read "3" and "0" for the scanner to remove the character "0".
- 3) Read the "Validate" barcode to complete this setting.

4.8 AIM CODE ID

You can add an AIM (Automatic Identification and Mobility) code ID in front of the barcode that shares the common purpose of identifying, tracking, recording, storing, and communicating essential business, personal, or product data. Enabling this function can provide you with a fast and accurate data collection and entry.

*Disable



102269

Enable



102270



APPLYING FORMATS FOR DATA EDITING

The scanner allows advanced data editing by applying user-configured editing formats. The whole processed data can be divided into fields by user-specified rules. These fields together with the user-configurable additional fields consist of the data actually sent to the host computer.

For 1504/1504SE to apply any editing format, the maximum output data length of a barcode is 7 KB after configuration. When the data length exceeds 7 KB, editing format will not take effect.

[PrefixCode]	[Code ID]	[LengthCode]	[Data]	[SuffixCode]	Additional Field(s)
None by default	None by default	None by default	Barcode itself	0x0d by default	

IN THIS CHAPTER

5.1 Activating Editing Formats	154
5.2 How to Configure Editing Formats	156
5.3 Configuring Format — Define Data Criteria	159
5.4 Configuring Format — Define Data Field.....	170
5.5 Configuring Format — Define Transmission Sequence....	178
5.6 Programming Examples	181



5.1 ACTIVATING EDITING FORMATS

5.1.1 ACTIVATE EDITING FORMATS

If having already configured any editing format before, it may directly apply the editing format. If not, it must start with configuring an editing format first, and then, activate the editing format when it is desired in use.

Editing Format 1

Enable



*Disable



Editing Format 2

Enable



*Disable



Editing Format 3

Enable



*Disable



Editing Format 4

Enable



*Disable



Editing Format 5



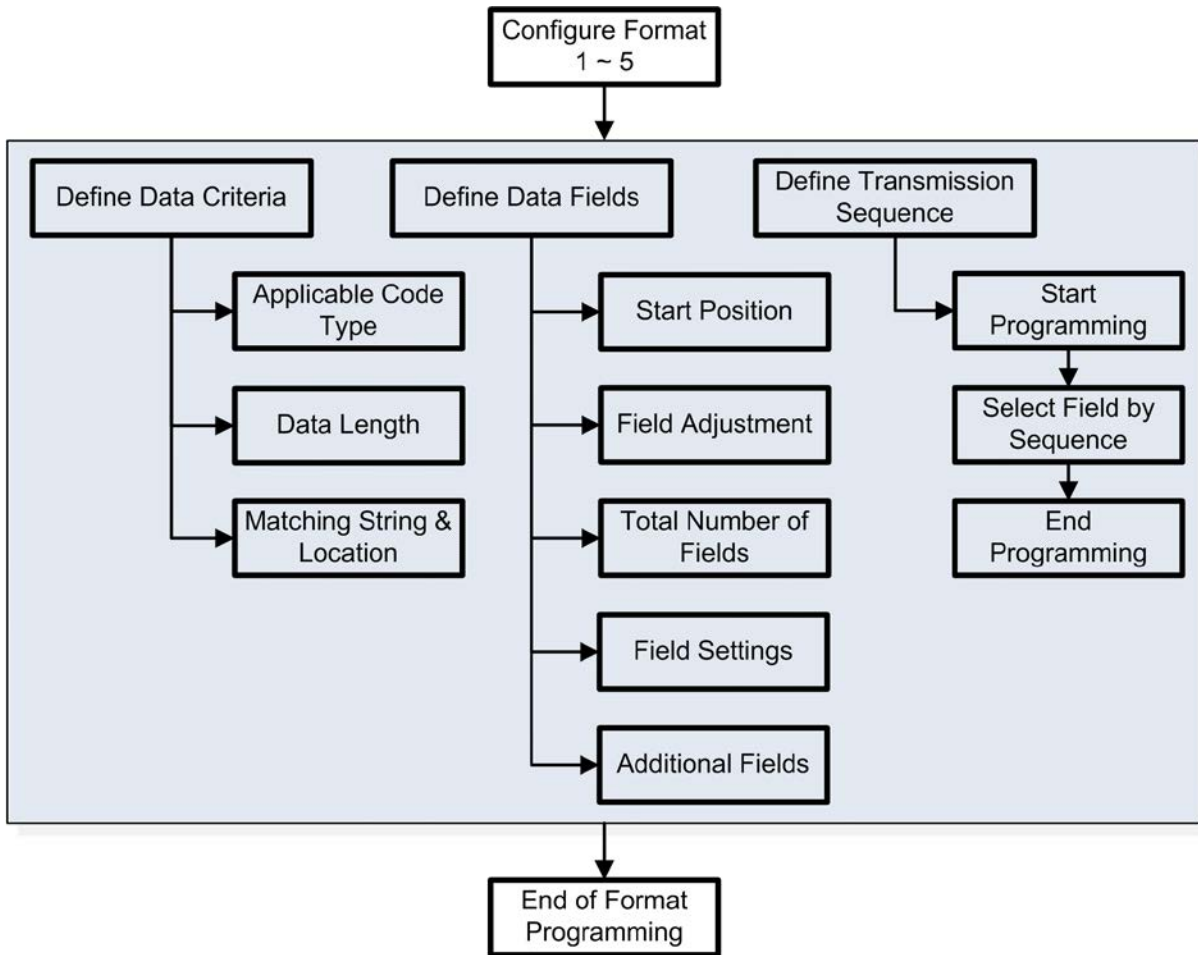
5.1.2 EXCLUSIVE DATA EDITING

By default, only barcodes found meeting with the criteria are processed by the editing formats. Those found not meeting with the criteria are processed normally.

When "Exclusive Data Editing" is enabled, all barcodes read by the scanner must be processed by the editing formats. If data is found excluded from all enabled editing formats (= not meeting with the specified criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.



5.2 HOW TO CONFIGURE EDITING FORMATS

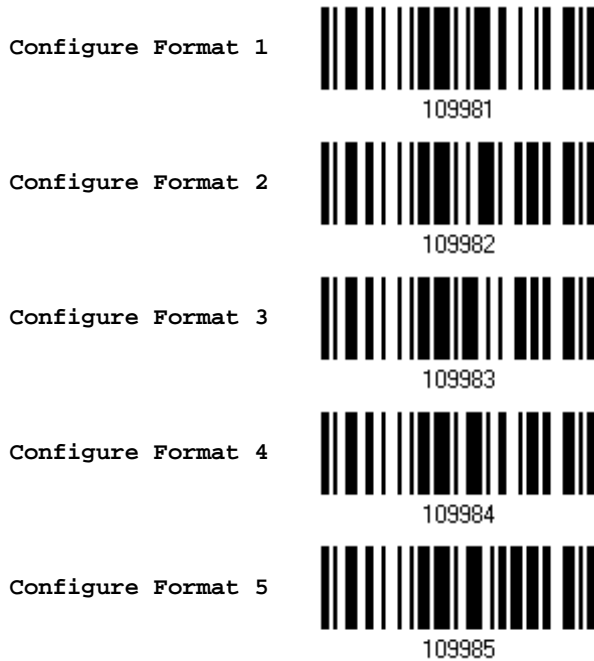


5.2.1 SELECT FORMAT TO CONFIGURE

Start Programming Format

Select one editing format (Format 1~5) and the parameters pertaining to the editing format can then be configured – applicable code type, data length, matching string & location, start position, field adjustment, total number of fields, field settings (field-dividing rule), additional fields, and field transmission sequence.

- ▶ Up to five different formats can be specified.



Note: Before completing the programming of an editing format, if having the scanner read any barcode for parameters other than those pertaining to the editing format; it will automatically abort the programming process.

End Programming Format

After having configured all the desired parameters, have the scanner read the “End Programming Format” barcode, which can be located at the bottom of every even page in this chapter.



5.2.2 RESTORE DEFAULT FORMAT

Select an existing editing format and have the defaults restored. The default settings of an editing format are listed below.

Editing format	Defaults
Applicable Code Type	All
Data Length	0 (No qualification)
Matching String	Disable
Matching String Location	None
Start Position	From head
Field Adjustment	No adjustment
Total Number of Fields	1
Field Setting – field-dividing rule	Not configured
Additional Fields	None
Field Transmission Sequence	F1

Restore Default
Format



109990



5.3 CONFIGURING FORMAT – DEFINE DATA CRITERIA

Three applicable conditions can be configured to check whether the data read by the scanner can be processed by the particular editing format.

Note: Data editing cannot be performed unless the three conditions are all met.

5.3.1 APPLICABLE CODE TYPE

By default, barcodes of all the supported symbologies will be processed by any editing format, if having been configured and enabled. For quick configuration, first clear all, and then select the desired symbologies.

Note: It must have at least one symbology selected.



*Apply to All





Clear All



Editing Format for Codabar

*Apply	 101513
Do Not Apply	 101512


Editing Format for Code 39

*Apply	 101501
Do Not Apply	 101500

Editing Format for Trioptic Code 39

*Apply	 101625
Do Not Apply	 101624

Editing Format for Code 93

*Apply	 101515
Do Not Apply	 101514

Editing Format for Code 128

*Apply	 101517
Do Not Apply	 101516



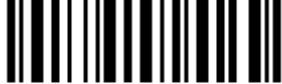
Editing Format for GS1-128 & GS1 DataBar

*Apply	 101519
Do Not Apply	 101518

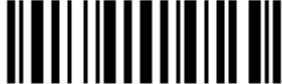
Editing Format for ISBT 128 (1504SE is not supported by the ISBT 128 symbology)

*Apply	 101553
Do Not Apply	 101552

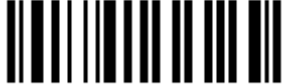

Editing Format for EAN-8

*Apply	 101527
Do Not Apply	 101526

Editing Format for EAN-8 Addon 2



*Apply	 101529
Do Not Apply	 101528

Editing Format for EAN-8 Addon 5

*Apply	 101531
Do Not Apply	 101530





Editing Format for EAN-13

*Apply	 101533
Do Not Apply	 101532



Editing Format for EAN-13 Addon 2

*Apply	 101535
Do Not Apply	 101534



Editing Format for EAN-13 Addon 5

*Apply	 101537
Do Not Apply	 101536

Editing Format for Italian Pharmacode


*Apply	 101503
Do Not Apply	 101502

Editing Format for Industrial 25

*Apply	 101507
Do Not Apply	 101506



Editing Format for Interleaved 25

*Apply	 101509
Do Not Apply	 101508

Editing Format for Matrix 25

*Apply	 101511
Do Not Apply	 101510



Editing Format for Chinese 25

*Apply	 101635
Do Not Apply	 101634

Editing Format for MSI

*Apply	 101545
Do Not Apply	 101544

Editing Format for UPC-A

*Apply	 101539
Do Not Apply	 101538



Editing Format for UPC-A Addon 2

*Apply	 101541
Do Not Apply	 101540



Editing Format for UPC-A Addon 5

*Apply	 101543
Do Not Apply	 101542



Editing Format for UPC-E

*Apply	 101521
Do Not Apply	 101520

Editing Format for UPC-E Addon 2

*Apply	 101523
Do Not Apply	 101522

Editing Format for UPC-E Addon 5

*Apply	 101525
Do Not Apply	 101524



Editing Format for UCC Coupon Extended Code

*Apply	 101623
Do Not Apply	 101622

Editing Format for Code 11

*Apply	 101627
Do Not Apply	 101626

Editing Format for Composite CC-A/B

*Apply	 101629
Do Not Apply	 101628

Editing Format for Composite CC-C


*Apply	 101631
Do Not Apply	 101630

Editing Format for Composite TLC-39

*Apply	 101633
Do Not Apply	 101632



Editing Format for US Postnet

*Apply	 101637
Do Not Apply	 101636

Editing Format for US Planet

*Apply	 101639
Do Not Apply	 101638


Editing Format for UK Postal

*Apply	 101641
Do Not Apply	 101640

Editing Format for Japan Postal

*Apply	 101643
Do Not Apply	 101642

Editing Format for Australian Postal

*Apply	 101645
Do Not Apply	 101644



Editing Format for Dutch Postal

*Apply



101647

Do Not Apply



101646

Editing Format for USPS 4CB/One Code/Intelligent Mail

*Apply



101649

Do Not Apply



101648

Editing Format for UPU FICS Postal

*Apply



101651

Do Not Apply



101650

Editing Format for PDF417

*Apply



101653

Do Not Apply



101652

Editing Format for MicroPDF417

*Apply



101655

Do Not Apply



101654



Editing Format for Data Matrix

***Apply**



101657

Do Not Apply



101656

Editing Format for Maxicode

***Apply**



101659

Do Not Apply



101658

Editing Format for QR Code

***Apply**



101661

Do Not Apply



101660

Editing Format for MicroQR

***Apply**



101663

Do Not Apply



101662

Editing Format for Aztec

***Apply**



101665

Do Not Apply



101664



5.3.2 DATA LENGTH

The length must include prefix, suffix (0x0d by default), length code, etc. By default, barcodes of any length (character count) are eligible for data editing.

- ▶ Specify a value.
- ▶ When zero is given to both, the scanner will not perform the length qualification.

1) Read the barcode below to specify Max. Length or Min. Length separately, and follow steps 2~3.



- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired length.
- 3) Read the "Validate" barcode on the same page to complete this setting.

5.3.3 MATCHING STRING & LOCATION

By default, no matching string is specified, and therefore, it is disabled. Enable this feature by specifying a matching string; up to four characters are allowed.

- ▶ When the Matching String Location is zero, the scanner will only check for the existence of the matching string in the barcode data.
- ▶ Specify a value to indicate where the matching string starts in the barcode data.

1) Read the barcode to specify a matching string.



- 2) Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.
- 4) Read the barcode to specify the location of the matching string.



Location of Matching String...



- 5) Read the "[Decimal Value](#)" barcode on page 195 for the desired location.
- 6) Read the "Validate" barcode on the same page to complete this setting.

5.4 CONFIGURING FORMAT – DEFINE DATA FIELD

5.4.1 START POSITION

Data can be divided into fields in one of the following direction –

- ▶ from head (F1) to tail (F5)
- ▶ from tail (F1) to head (F5)

*From Head



From Tail



5.4.2 FIELD ADJUSTMENT

Apply equal length to all fields, if necessary. If data is found longer than specified, it will be truncated automatically. When data is found shorter, it will add "Space" (0x20) to field.

*No adjustment



Set length to adjust fields... (*0)



- 1) Read the barcode above to adjust field by length.
- 2) Read the "[Decimal Value](#)" barcode on page 195 for the desired field length.
- 3) Read the "Validate" barcode on the same page to complete this setting.



5.4.3 TOTAL NUMBER OF FIELDS

Data can be divided into at most 6 fields; each of them is numbered from F1 to F6 accordingly. However, only F1~F5 can be configured.

- ▶ The total number of fields must be specified correctly. If three fields are configured for the editing format, the data characters after F3 will be assigned to F4 automatically. This feature is quite useful especially when data of variable lengths is processed by editing formats.

*One Field	
	101590
Two Fields	
	101591
Three Fields	
	101592
Four Fields	
	101593
Five Fields	
	101594
Six Fields	
	101595

Note: The number of configurable fields is always one less than the total number of fields specified. The extra data characters beyond the last field configured will be automatically assigned to the next field.



5.4.4 FIELD SETTINGS

Data eligible for editing formats is divided into fields by user-specified rules – either using the field terminating string or specified field length.

By Terminating String

Specify the field terminating string. Up to two characters are allowed. The scanner will search for the occurrence of this particular string in the data.

- ▶ By default, this string will be included in the field.

By Length

Alternatively, Simply specify the field length. The scanner will assign the next specified number of characters into the field.

Field 1 Setting

1. Read the barcode below to divide field 1 by a specified terminating string.

Select
Field Separator
to Divide Field 1...



2. Read the ["Hexadecimal Value"](#) barcode on page 196 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 1 by length.

Divide Field 1
by Length

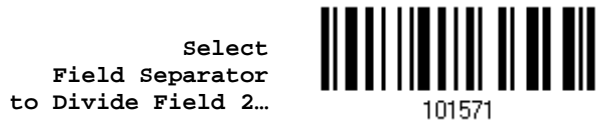


2. Read the ["Decimal Value"](#) barcode on page 195 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.



Field 2 Setting

1. Read the barcode below to divide field 2 by a specified terminating string.

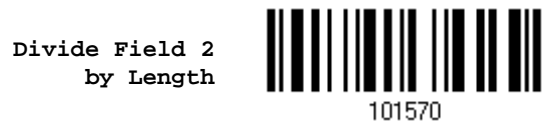


2. Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 2 by length.

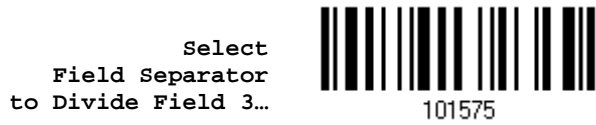


2. Read the "[Decimal Value](#)" barcode on page 195 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.



Field 3 Setting

1. Read the barcode below to divide field 3 by a specified terminating string.



2. Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 3 by length.

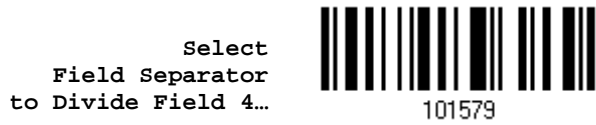


2. Read the "[Decimal Value](#)" barcode on page 195 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.



Field 4 Setting

1. Read the barcode below to divide field 4 by a specified terminating string.



2. Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 4 by length.

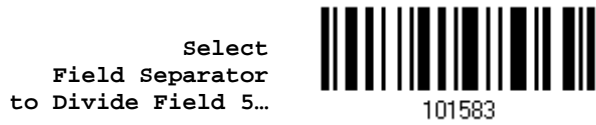


2. Read the "[Decimal Value](#)" barcode on page 195 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.



Field 5 Setting

1. Read the barcode below to divide field 5 by a specified terminating string.



2. Read the "[Hexadecimal Value](#)" barcode on page 196 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 5 by length.



2. Read the "[Decimal Value](#)" barcode on page 195 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.



Additional Fields

Up to five additional fields can be created for each editing format; each of them is numbered from AF1 to AF5 accordingly.

- ▶ If “Keyboard Wedge” or “USB HID” is configured for interface, Key Type and Key Status will then become applicable. Decide whether to apply Key Status when “Normal Key” is selected for Key Type.

Key Type		Key Status
Scan Code	Up to 2 scan code values are allowed.	N/A
Normal Key	Up to 4 character strings are allowed.	<ul style="list-style-type: none"> ▶ Add Shift ▶ Add Left Ctrl ▶ Add Left Alt ▶ Add Right Ctrl ▶ Add Right Alt Refer to Keyboard Wedge Table .

1. Read the barcode below to specify an additional field, one at a time.

Additional Field 1...



Additional Field 2...



Additional Field 3...



Additional Field 4...



Additional Field 5...



2. Read the “[Hexadecimal Value](#)” barcode on page 196 for the desired additional field.
3. Read the “Validate” barcode to complete this setting.



5.4.5 PAUSE FIELD SETTING

Pause Field Time

Limit the pause time interval (1~16). By default, it is set to 1 second.

Pause Field Time
1~16 sec.
(*1)



1. Read the barcode above to specify the time interval for the Pause Field. (It is set to 1 by default.)
2. Read the ["Decimal Value"](#) barcode on page 195. For example, read "1" and "0" for setting the Pause Field Time to 10 seconds.
3. Read the "Validate" barcode on the same page to complete this setting.



5.5 CONFIGURING FORMAT – DEFINE TRANSMISSION SEQUENCE

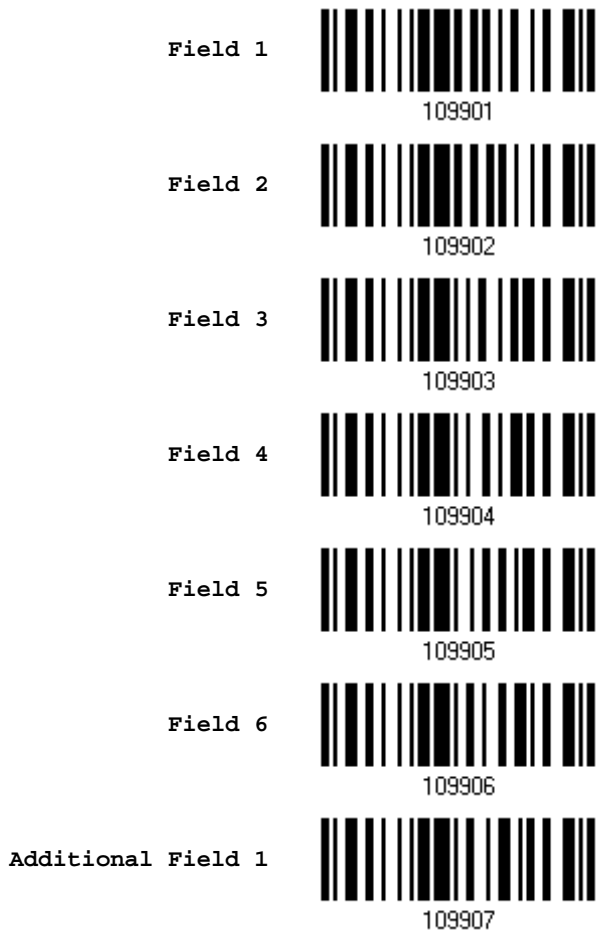
After configuring the data fields and additional fields, it must now program the transmission sequence of these fields that comprise the final data. This field transmission sequence can be assigned in any desired order and fields can be assigned multiple times as well.

Note: Up to twelve fields can be assigned.

- 1) Read the "Start" barcode to begin with programming the field transmission sequence.



- 2) Program the transmission sequence by reading the desired fields as well as additional fields.



Additional Field 2	 109908
Additional Field 3	 109909
Additional Field 4	 109910
Additional Field 5	 109911
Pause Field	 109912
Null Character Field	 109913

3) Read the "End" barcode to complete this setting.

End Programming...	 109994
--------------------	---



5.6 PROGRAMMING EXAMPLES

5.6.1 EXAMPLE I

Extract data from the 10th character to the 19th character...

The editing format should be configured as follows:

1. Read the "Enter Setup" barcode to enter the Configuration Mode.
2. Read the "Configure Format 1" barcode.
3. Read the "Clear All" and "Code 128" barcodes for applicable code type.
4. Read the "Three Fields" barcode.
5. Read the "Divide Field 1 by Length" barcode, and set length to 9.
Field 1 data starts from the 1st character to the 9th character.
6. Read the "Divide Field 2 by Length" barcode, and set length to 10.
Field 2 data starts from the 10th character to the 19th character.
7. Read the "Start (Programming)" barcode to program the transmission sequence.
8. Read the "Field 2" barcode.
9. Read the "End" barcode to complete the transmission sequence setting.
10. Read the "End Programming Format" barcode to complete the setting of Editing Format 1.
11. Read the "Enable Format 1" barcode to apply Editing Format 1 to Code 128.
12. Read the "Update" barcode to exit the Configuration Mode.



5.6.2 EXAMPLE II

Extract the date code, item number, and quantity information from barcodes.

Data in a barcode is encoded like this:

- ▶ From the 1st character to the 6th character is the date code.
- ▶ From the 7th character to the dash '-' character is the item number.
- ▶ After the dash '-' character is the quantity information.

Data will be transmitted like this:

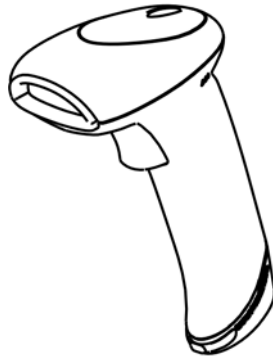
- ▶ The item number goes first, then a TAB character, followed by the date code, then another TAB character, and finally the quantity information.

The editing format should be configured as follows:

1. Read the "Enter Setup" barcode to enter the Configuration Mode.
2. Read the "Configure Format 2" barcode.
3. Read the "Three Fields" barcode.
4. Read the "Divide Field 1 by Length" barcode, and set length to 6.
Field 1 data starts from the 1st character to the 6th character.
5. Read the "Select Field Separator to Divide Field 2" barcode, and use a dash '-' character.
Field 2 data starts from the 7th character until the dash '-' character is met.
6. Read the "Additional Field 1" barcode, and use a tab character for the field.
7. Read the "Start (Programming)" barcode to program the transmission sequence.
8. Read the "Field 2", "Additional Field 1", "Field 1", "Additional Field 1", "Field 3" barcodes.
9. Read the "End" barcode to complete the transmission sequence (F2 A1 F1 A1 F3) setting.
10. Read the "End Programming Format" barcode to complete the setting of Editing Format 1.
11. Read the "Enable Format 2" barcode to apply Editing Format 2 to all code types.
12. Read the "Update" barcode to exit the Configuration Mode.



SPECIFICATIONS



Optical Characteristics		1504	1504SE
Scan Engine		2D Imager	
Light Source		Visible red LED	
Physical Characteristics			
Switch		Tactile switch	
Indication		Dual-color LED (Red/Green) and beeper	
Interface Options		Keyboard Wedge, RS-232, USB HID, USB Virtual COM	
Weight		Approx. 154 g	
Power Adaptor			
Input		AC 100~240 V, 50/60 Hz	
Output		DC 5V, 1A	
Power Consumption	Standby	30 mA	38 mA
	Operating	280 mA	196 mA
Operating Temperature		0 °C to 40 °C	
Environmental Characteristics			
Temperature	Operating	0 °C to 50 °C	
	Storage	-20 °C to 60 °C	
Humidity (Non-condensing)	Operating	10% to 90%	
	Storage	5% to 95%	



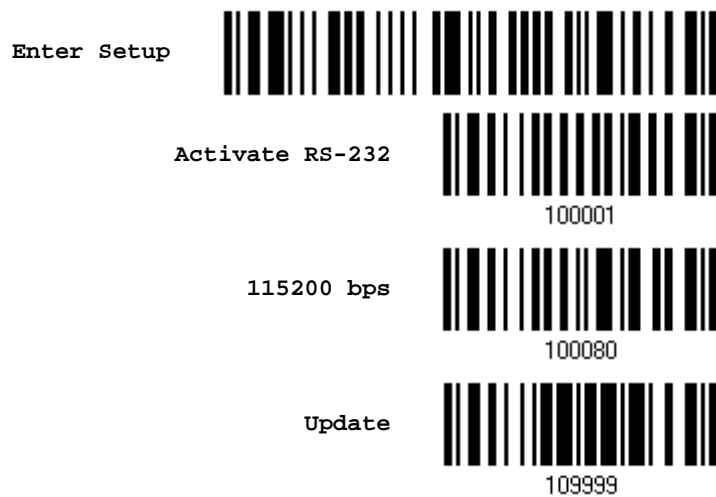
Resistance	
Impact Resistance	1.2 m, 5 drops per 6 sides
Splash / Dust Resistance	IP 30
Electrostatic Discharge	± 15 kV air discharge, ± 8 kV contact discharge
Programming Support	
Configuration via Setup Barcodes	Use setup barcodes or host serial commands.
Software	Windows®-based ScanMaster
Firmware upgradeable	Download firmware updates via the download utility.
Accessories (√ means "supported")	
Auto-Sense Stand	√
RS-232 Cable	√
Keyboard Wedge Cable	√
USB Cable	√



FIRMWARE UPGRADE

USING RS-232

- 1) Connect the RS-232 cable between the scanner and the computer, and join the power supply cord.
- 2) Read the following barcodes in sequence to configure the scanner to use RS-232 as download interface.

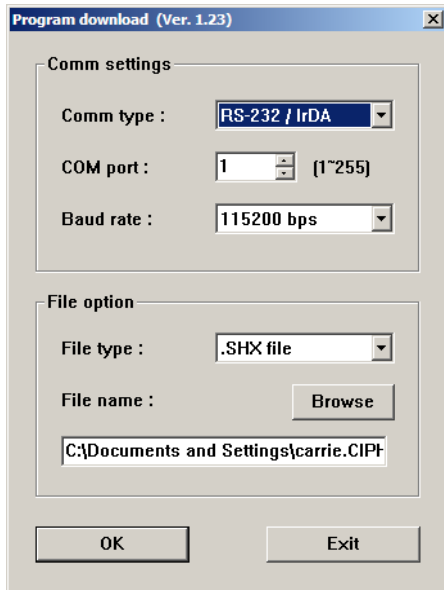


- 3) Read the following barcodes in sequence for the scanner to enter the download mode. The scanner will respond with beeps to indicate it is ready for downloading.



4) Run the download utility "ProgLoad.exe" on the computer.

Kernel Program	User Program
K150x_V*.shx	STD150x_V*.shx



- ▶ For the communication settings, select "RS-232" and the correct COM port for RS-232 or USB Virtual COM interface.
- ▶ For RS-232, select 115200 bps for baud rate; for USB Virtual COM, ignore the baud rate setting.
- ▶ For the file option, click [Browse] to select the target file for firmware update.
- ▶ Click [OK].

5) After upgrading kernel, it will need to restart the scanner manually.

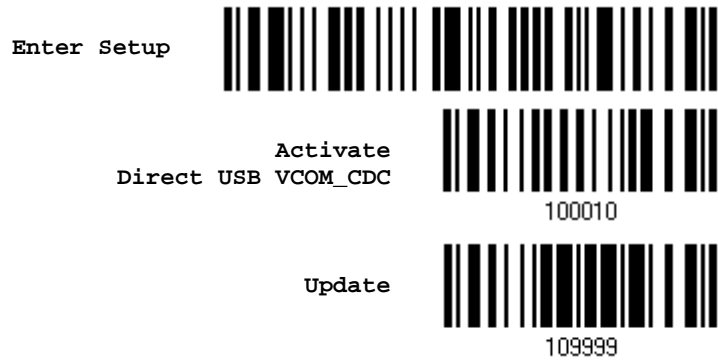
After upgrading the user program, the scanner will automatically restart itself once the download is completed successfully.

Note: The output interface remains unchanged as specified in step 2 (= RS-232 or USB Virtual COM). For RS-232, the baud rate setting is still 115200 bps!

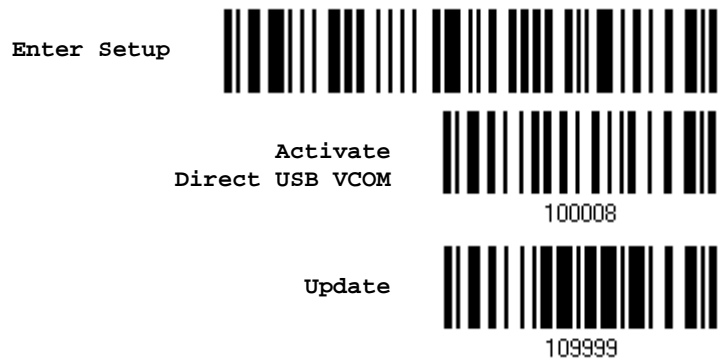


USING USB VIRTUAL COM

- 1) Connect the USB cable between the scanner and the computer.
 - ▶ If using USB Virtual COM for the first time, it must install its driver from the CD-ROM.
- 2) For Windows platform, read the following barcodes in sequence to configure the scanner to use USB VCOM_CDC as download interface.



For non-Windows platform, read the following barcodes in sequence to configure the scanner to use USB Virtual COM as download interface.

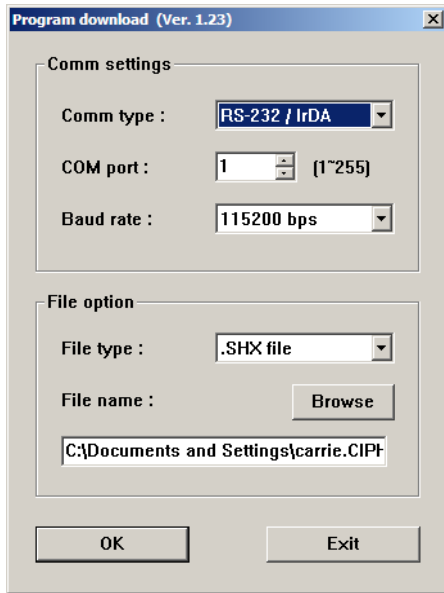


- 3) Read the following barcodes in sequence for the scanner to enter the download mode. The scanner will respond with beeps to indicate it is ready for downloading.



4) Run the download utility "ProgLoad.exe" on the computer.

Kernel Program	User Program
K150x_V*.shx	STD150x_V*.shx



- ▶ For the communication settings, select "RS-232" and the correct COM port for RS-232 or USB Virtual COM interface.
- ▶ For RS-232, select 115200 bps for baud rate; for USB Virtual COM, ignore the baud rate setting.
- ▶ For the file option, click [Browse] to select the target file for firmware update.
- ▶ Click [OK].

5) After upgrading kernel, it will need to restart the scanner manually.

After upgrading the user program, the scanner will automatically restart itself once the download is completed successfully.

Note: The output interface remains unchanged as specified in step 2 (= RS-232 or USB Virtual COM). For RS-232, the baud rate setting is still 115200 bps!



HOST SERIAL COMMANDS

SERIAL COMMANDS

D

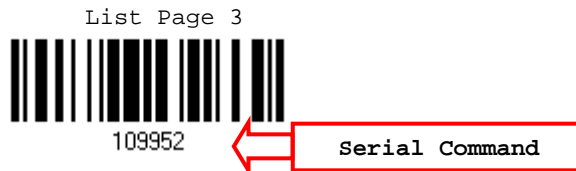
Purpose To disable the scanner.
Remarks "D"

E

Purpose To enable the scanner.
Remarks "E"

#@ nnnnnn <CR>

Purpose To configure the scanner.
Remarks nnnnnn – the six digits of command parameters.
For example, "109952" is to list the current Code ID settings.



"0x23" + "0x40" + "0x31" + "0x30" + "0x39" + "0x39" + "0x35" + "0x32" + "0x0d"

Note: After configuring the scanner, send the serial command "#@109999" to save the settings.

#@ ----<CR>

Purpose To halt the scanner.
Remarks "0x23" + "0x40" + "0x2d" + "0x2d" + "0x2d" + "0x2d" + "0x0d"

#@<CR>

Purpose To resume operation.
Remarks "0x23" + "0x40" + "0x2e" + "0x2e" + "0x2e" + "0x2e" + "0x0d"

#@////<CR>

Purpose To respond with a beep.
Remarks "0x23" + "0x40" + "0x2f" + "0x2f" + "0x2f" + "0x2f" + "0x0d"



#@TRIGOFF<CR>

Purpose	Disable software trigger
Remarks	"0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x46" + "0x46" + "0x0d"

#@TRIGON<CR>

Purpose	Enable software trigger
Remarks	"0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x4e" + "0x0d"

EXAMPLE

Run HyperTerminal.exe on the host computer to send serial commands to the scanner via RS-232 or USB Virtual COM.

- ▶ For the scanner to stop immediately –
D
- ▶ For the scanner to resume working –
E
- ▶ For the scanner to change the beeper to medium volume and beep –
#@101011<CR>
#@////<CR>
- ▶ For the scanner to change the beeper to minimal volume and beep –
#@101010<CR>
#@////<CR>
- ▶ For the scanner to change the beeper frequency to 8 kHz (for Good Read Beep only) and beep –
#@101001<CR>
#@////<CR>
- ▶ For the scanner to change the beeper length to longest (for Good Read Beep only) and beep –
#@101008<CR>
#@////<CR>
- ▶ For the scanner to save the settings, send the serial command "#@109999" –
#@101011<CR>
#@109999<CR>

Note: Configure more than one scanner connected to the host via RS-232 or USB Virtual COM. To identify the scanner, please end the serial command to have it respond with a beep.



KEYBOARD WEDGE TABLE

"Apply" Special Keyboard									
	0	1	2	3	4	5	6	7	8
0		F2	SP	0	@	P	`	p	⓪
1	INS	F3	!	1	A	Q	a	q	①
2	DLT	F4	"	2	B	R	b	r	②
3	Home	F5	#	3	C	S	c	s	③
4	End	F6	\$	4	D	T	d	t	④
5	Up	F7	%	5	E	U	e	u	⑤
6	Down	F8	&	6	F	V	f	v	⑥
7	Left	F9	'	7	G	W	g	w	⑦
8	BS	F10	(8	H	X	h	x	⑧
9	HT	F11)	9	I	Y	i	y	⑨
A	LF	F12	*	:	J	Z	j	z	
B	Right	ESC	+	;	K	[k	{	
C	PgUp	Exec	,	<	L	\	l		
D	CR	CR*	-	=	M]	m	}	
E	PgDn		.	>	N	^	n	~	
F	F1		/	?	O	_	o	Dly	ENTER*

Note: (1) ⓪~⑨: Digits of numeric keypad.
 (2) CR*/ENTER*: ENTER key on the numeric keypad.



"Bypass" Special Keyboard									
	0	1	2	3	4	5	6	7	8
0			SP	0	@	P	`	p	
1			!	1	A	Q	a	q	
2			"	2	B	R	b	r	
3			#	3	C	S	c	s	
4			\$	4	D	T	d	t	
5			%	5	E	U	e	u	
6			&	6	F	V	f	v	
7			'	7	G	W	g	w	
8	BS		(8	H	X	h	x	
9	HT)	9	I	Y	i	y	
A	LF		*	:	J	Z	j	z	
B		ESC	+	;	K	[k	{	
C			,	<	L	\	l		
D	CR		-	=	M]	m	}	
E			.	>	N	^	n	~	
F			/	?	O	_	o	Dly	

Note: (1) ①~⑨: Digits of numeric keypad.
(2) CR*/ENTER*: ENTER key on the numeric keypad.



KEY TYPE & STATUS

KEY TYPE

If "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable.

*Normal



109926

Scan Code



109936

KEY STATUS

Decide whether or not to change key status when "Normal Key" is selected for Key Type.

Add Shift



109930

Add Left Ctrl



109931

Add Right Ctrl



109933

Add Left Alt



109932

Add Right Alt



109934



EXAMPLE

KEY TYPE = NORMAL

For example, if want to program the character "!" as the prefix code:

1. Read the "Configure Prefix" barcode.
2. Read the "[Hexadecimal Value](#)" barcode on page 196 for "2" and "1".
3. Read the "Validate" barcode to complete this setting.

KEY TYPE = SCAN CODE

For example, if want to program the character "a" (= "1C" on the scan code table) as the prefix code:

1. Read the "Configure Prefix" barcode.
2. Read the "Scan Code" barcode.
3. Read the "[Hexadecimal Value](#)" barcode on page 196 for "1" and "C".
4. Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = SHIFT

For example, if want to program the character "!" (= "Shift" + "1" on keyboard) as the prefix code:

1. Read the "Configure Prefix" barcode.
2. Read the "Add Shift" barcode.
3. Read the "[Hexadecimal Value](#)" barcode on page 196 for "3" and "1".
4. Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = CTRL

For example, if want to program "Ctrl+A" and "Ctrl+\$" as the prefix code:

1. Read the "Configure Prefix" barcode.
2. Read the "Add Left Ctrl" barcode.
3. Read the "[Hexadecimal Value](#)" barcode on page 196 for "4", "1" (= "A").
4. Read the "Add Left Ctrl" barcode.
5. Read the "[Hexadecimal Value](#)" barcode on page 196 for "2", "4" (= "\$").
6. Read the "Validate" barcode to complete this setting.



NUMERAL SYSTEMS

DECIMAL SYSTEM

Decimal





Validate the Values



HEXADECIMAL SYSTEM

Hexadecimal

0  109900	1  109901
2  109902	3  109903
4  109904	5  109905
6  109906	7  109907
8  109908	9  109909
A  109910	B  109911
C  109912	D  109913
E  109914	F  109915



Validate the Values



ASCII TABLE

	0	1	2	3	4	5	6	7	
0		DLE	SP	0	@	P	`	p	
1	SOH	DC1	!	1	A	Q	a	q	
2	STX	DC2	"	2	B	R	b	r	
3	ETX	DC3	#	3	C	S	c	s	
4	EOT	DC4	\$	4	D	T	d	t	
5	ENQ	NAK	%	5	E	U	e	u	
6	ACK	SYN	&	6	F	V	f	v	
7	BEL	ETB	'	7	G	W	g	w	
8	BS	CAN	(8	H	X	h	x	
9	HT	EM)	9	I	Y	i	y	
A	LF	SUB	*	:	J	Z	j	z	
B	VT	ESC	+	;	K	[k	{	
C	FF	FS	,	<	L	\	l		
D	CR	GS	-	=	M]	m	}	
E	SO	RS	.	>	N	^	n	~	
F	SI	US	/	?	O	_	o	DEL	

Update



Abort





READING DRIVER LICENSES

1504/1504SE is capable of reading 2D driver's licenses and other American Association of Motor Vehicle Administrators (AAMVA) compliant ID cards. For compliant 2D licensed card scanning, it decodes the information embedded in the ID cards to a formatted data. This appendix provides the setup barcodes required while ScanMaster utility provides GUI setup that is organized and easy-to-use.

Note: The configured settings are saved in flash memory for access once a driver's license is read.

LICENSE PARSING SETUP

*License Parse Disable



103000

License Parse Enable



103001

Parse Field Clear



103002

FILE TYPE

You can check the file type of ANSI by scanning the barcode as below.

*Enable



103004

Disable



103003

Update












Abort















OUTPUT SEQUENCE SETUP

1504/1504SE supports arranging the sequences of license embedded data via separators and fields. In order to present data in a consistent format, some barcodes (ex. First Name, Middle Name/Initial, Last Name, Name suffix, Name Prefix, Birth Date and so on) will return data based on the calculated actual data contained in the ID barcode.

Full Name	 103011
Last Name	 103012
First Name	 103013
Middle Name/Initial	 103014
Name Suffix	 103015
Name Prefix	 103016
Mailing Address Line1	 103017
Mailing Address Line2	 103018
Mailing Address City	 103019
Mailing Address State	 103020



Mailing Address Postal Code	
	103021
Home Address Line1	
	103022
Home Address Line2	
	103023
Home Address City	
	103024
Home Address State	
	103025
Home Address Postal Code	
	103026
License ID Number	
	103027
License Class	
	103028
License Restrictions	
	103029
License Endorsements	
	103030
Height (Feet and/or Inches)	
	103031
Height (Centimeters)	
	103032

Update















Abort



Weight (Pounds)	 103033
Weight (Kilograms)	 103034
Eye Color	 103035
Hair Color	 103036
License Expiration Date	 103037
Birth Date	 103038
Gender	 103039
License Issue Date	 103040
Issue Timestamp	 103041
Number of Duplicates	 103042
Medical Codes	 103043
Organ Donor	 103044















Nonresident	 103045
Customer ID	 103046
Social Security Number	 103047
AKA Birth Date	 103048
AKA Social Security Name	 103049
AKA Full Name	 103050
AKA Last Name	 103051
AKA First Name	 103052
AKA Middle Name/Initial	 103053
AKA Name Suffix	 103054
AKA Name Prefix	 103055
Weight Range	 103056

Update



Abort



Document Discriminator	 103057
Country	 103058
Federal Commission Codes	 103059
Place of Birth	 103060
Audit Information	 103061
Inventory Control	 103062
Race/Ethnicity	 103063
Std Vehicle Class	 103064
Std Restrictions	 103065
Std Endorsements	 103066
Class Description	 103067
Endorsement Description	 103068



Restrictions
Description



103069

Permit Class



103070

Permit Expiration
Date



103071

Permit ID Number



103072

Permit Issue Date



103073

Permit Restrictions



103074

Permit endorsements



103075

Issuer ID Number



103076

Family Name
Truncation



103077

First Name
Truncation



103078

Middle Name
Truncation



103079

Update







Abort



SEPARATORS AND FIELDS

Define the separators that separate fields during the transmission sequence of data scanning. In addition to the built-in data elements, you can also specify up to 5 Additional Fields with 4 bytes characters. Program the transmission sequence by reading the desired fields as additional fields.

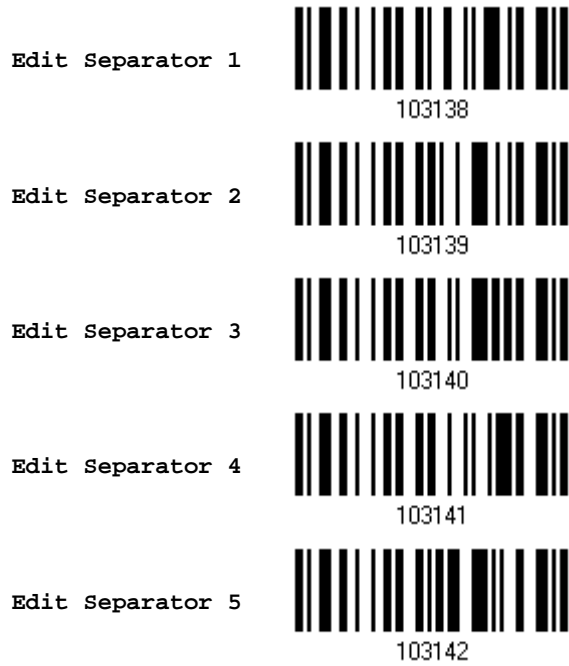
Note: Up to 5 separators can be assigned.

Separator 1 (1 byte) *"Space"	
	103128
Separator 2 (1 byte) *"Enter"	
	103129
Separator 3 (1 byte) *","	
	103130
Separator 4 (1 byte) *"."	
	103131
Separator 5 (1 byte) *"_"	
	103132
Additional Field 1 (4 bytes)	
	103133
Additional Field 2 (4 bytes)	
	103134
Additional Field 3 (4 bytes)	
	103135
Additional Field 4 (4 bytes)	
	103136
Additional Field 5 (4 bytes)	
	103137



EDIT SEPARATORS

All the driver license fields can be split with a pre-selected separator, for example, "-" as First Name-Last Name or ":" as First Name:Last Name.



- 1) Read the barcode above to apply separator to driver license information separately, and follow steps 2~3.
- 2) Read the "[Hexadecimal Value](#)" barcode for the desired character string. For example, read "3" and "A" for the separator to split the data with character [:].
- 3) Read the "Validate" barcode on the same page to complete this setting.

Update



Abort



EDIT FIELDS

Up to five additional fields can be created for each editing format; each of them is numbered from Additional 1 to Additional 5 accordingly.

- ▶ If “Bluetooth® HID” or “USB HID” is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when “Normal Key” is selected for Key Type.

Key Type		Key Status
Scan Code	Up to 2 scan code values are allowed.	N/A
Normal Key	Up to 4 character strings are allowed.	<ul style="list-style-type: none"> ▶ Add Shift ▶ Add Left Ctrl ▶ Add Left Alt ▶ Add Right Ctrl ▶ Add Right Alt Refer to Keyboard Wedge Table .

Edit Additional Field 1



103143

Edit Additional Field 2



103144

Edit Additional Field 3



103145

Edit Additional Field 4



103146

Edit Additional Field 5



103147

- 1) Read the barcode above to specify an additional field, one at a time.
- 2) Read the “[Hexadecimal Value](#)” barcode for the desired additional field.
- 3) Read the “Validate” barcode on the same page to complete this setting.

